



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

UNIVERSAL CUTTING OIL 2607001409

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Cutting oil

1.3. Details of the supplier of the safety data sheet

Company name: Robert Bosch Power Tools GmbH

PT/EEI

Place: 70538 Stuttgart / GERMANY

Internet: www.bosch-pt.com

Responsible for the safety data sheet: sds@gbk-ingelheim.de

1.4. Emergency telephone number: INTERNATIONAL: +49 - (0) 6132 - 84463, GBK GmbH (24h - 7d/w - 365d/a)
 England and Wales: NHS Direct - 0845 4647; Scotland: NHS 24 - 08454 24 24
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

This mixture is not classified as hazardous in accordance with Regulation (EC) No. 1272/2008.

2.2. Label elements

Special labelling of certain mixtures

EUH210 Safety data sheet available on request.

2.3. Other hazards

Not known.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Mixture of the following substances with non-hazardous admixtures

Hazardous components

EC No	Chemical name	Quantity
CAS No		
Index No	Classification according to Regulation (EC) No. 1272/2008 [CLP]	
REACH No		
275-965-6	Ethyl 3-[[bis(1-methylethoxy)phosphinothioyl]thio]propionate	< 2,5 %
71735-74-5		
	Aquatic Chronic 2; H411	

Full text of H and EUH statements: see section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated soaked clothing immediately.

If you feel unwell, seek medical advice.

After inhalation

Move to fresh air in case of accidental inhalation of vapours or decomposition products.

In the event of symptoms refer for medical treatment.



After contact with skin

Wash with water and soap as a precaution.

Consult a doctor if skin irritation persists.

After contact with eyes

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

Seek medical treatment by eye specialist.

After ingestion

Do not induce vomiting.

Seek medical treatment immediately.

4.2. Most important symptoms and effects, both acute and delayed

Not known.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Foam, carbon dioxide (CO₂), dry chemical, water-spray.

Fire-extinguishing activities according to surrounding.

Unsuitable extinguishing media

Full water jet.

5.2. Special hazards arising from the substance or mixture

Fire may produce:

Carbon monoxide, carbon dioxide, sulphur oxides.

5.3. Advice for firefighters

Use breathing apparatus with independent air supply.

Protective suit.

Additional information

Cool containers at risk with water spray jet.

Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective clothing.

Avoid contact with skin, eyes and clothing.

Ensure adequate ventilation.

High risk of slipping due to leakage/spillage of product.

6.2. Environmental precautions

Do not discharge into the drains/surface waters/ground water.

6.3. Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).

Shovel into suitable container for disposal.

6.4. Reference to other sections

Observe protective instructions (see Sections 7 and 8).

Information for disposal see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Avoid contact with skin, eyes and clothing.

Use only in well-ventilated areas.

Advice on protection against fire and explosion

No special protective measures against fire required.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a dry, cool and well-ventilated place.

Protect from heat and direct solar radiation.

Recommended storage temperature: -15°C - +40°C

Advice on storage compatibility

Incompatible with oxidizing agents.

Further information on storage conditions

Keep away from food, drink and animal feeding stuffs.

7.3. Specific end use(s)

Cutting oil

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Additional advice on limit values

No data available.

8.2. Exposure controls

Appropriate engineering controls

Ensure adequate ventilation, especially in confined areas.

Protective and hygiene measures

Wash hands before breaks and at the end of workday.

When using do not eat, drink or smoke.

Avoid contact with skin, eyes and clothing.

Remove and wash contaminated clothes before re-use.

Eye/face protection

Safety goggles with side protection (EN 166).

Hand protection

Protective gloves resistant to chemicals made of nitrile, Minimum coat thickness 0.4 mm, Permeation resistance (wear duration) approx. 480 minutes, i.e. protective glove <Camatril Profi 729> made by www.kcl.de.

This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.

Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Skin protection

Protection clothes

Respiratory protection

No personal respiratory protective equipment normally required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid	
Colour:	Yellow	
Odour:	Pleasant	
Initial boiling point and boiling range:	> 300 °C	DIN 51751
Pourpoint:	- 21 °C	DIN/ISO 3016
Flash point:	210 °C	DIN ISO 2592
Lower explosion limits:	n.d.	
Upper explosion limits:		
Vapour pressure: (at 20 °C)	n.d.	
Density (at 20 °C):	0,90 g/cm ³	DIN 51757



Water solubility: (at 20 °C)	Immiscible	
Ignition temperature:	n.d.	
Viscosity / kinematic: (at 40 °C)	15 mm ² /s	DIN EN ISO 3104
Explosive properties:	The product is not explosive.	

9.2. Other information

No data available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No decomposition if stored and applied as directed.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Reactions with oxidizing agents.

10.4. Conditions to avoid

To avoid thermal decomposition, do not overheat.

10.5. Incompatible materials

oxidizing agents

10.6. Hazardous decomposition products

Fire may produce:

Carbon monoxide, carbon dioxide, sulphur oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

LD50/oral/rat: > 2000 mg/kg

LC50/inhalation: > 5100 mg/m³/4h

LD50/dermal: No data available.

Irritation and corrosivity

Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

Severe effects after repeated or prolonged exposure

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

Classification in compliance with the assessment procedure specified in the Regulation (EC) no 1272/2008.

Practical experience

Other observations

If appropriately handled and if in accordance with the general hygienic rules, no damages to health have become known.

SECTION 12: Ecological information

12.1. Toxicity

Ecological data are not available.

12.2. Persistence and degradability

Biodegradable (OECD): > 70%/28 d [OECD 301 B]
Readily biodegradable (to OECD criteria).

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

According to Regulation (EC) No 1907/2006 (REACH) none of the substances, contained in this product are a PBT / vPvB substance.

12.6. Other adverse effects

Low hazard to waters.

Further information

Do not flush into surface water or sanitary sewer system.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Advice on disposal

Can be incinerated, when in compliance with local regulations.
Where possible recycling is preferred to disposal.

Waste disposal number of waste from residues/unused products

120110 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; synthetic machining oils
Classified as hazardous waste.

Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.
Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.
Packaging that cannot be cleaned should be disposed of like the product.

SECTION 14: Transport information

Land transport (ADR/RID); Marine transport (IMDG); Air transport (ICAO-TI/IATA-DGR); Inland waterways t

14.1. UN number:

No hazardous material as defined by the transport regulations.

14.2. UN proper shipping name:

No hazardous material as defined by the transport regulations.

14.3. Transport hazard class(es):

No hazardous material as defined by the transport regulations.

14.4. Packing group:

No hazardous material as defined by the transport regulations.

14.5. Environmental hazards

No hazardous material as defined by the transport regulations.

14.6. Special precautions for user

No hazardous material as defined by the transport regulations.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

No hazardous material as defined by the transport regulations.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

1999/13/EC (VOC): 0 %

National regulatory information



15.2. Chemical safety assessment

For this substance a chemical safety assessment has not been carried out.

SECTION 16: Other information

Abbreviations and acronyms

ADR = Accord européen relatif au transport international des marchandises Dangereuses par Route

RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses

ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure

IMDG = International Maritime Code for Dangerous Goods

IATA/ICAO = International Air Transport Association / International Civil Aviation Organization

MARPOL = International Convention for the Prevention of Pollution from Ships

IBC-Code = International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

REACH = Registration, Evaluation, Authorization and Restriction of Chemicals

CAS = Chemical Abstract Service

EN = European norm

ISO = International Organization for Standardization

DIN = Deutsche Industrie Norm

PBT = Persistent Bioaccumulative and Toxic

LD = Lethal dose

LC = Lethal concentration

EC = Effect concentration

IC = Median immobilisation concentration or median inhibitory concentration

Relevant H and EUH statements (number and full text)

H411 Toxic to aquatic life with long lasting effects.

EUH210 Safety data sheet available on request.

Further Information

Data of items 4 to 8, as well as 10 to 12, do partly not refer to the use and the regular employing of the product (in this sense consult information on use and on product), but to liberation of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product(s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

(n.a. = not applicable; n.d. = not determined)

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)