

# Bosch: Focusing on speed.

**The diamond accessory range.**

**NEW!**  
**Updated**  
**version 2014**

Diamond cutting, diamond grinding,  
diamond drilling



**BOSCH**

Invented for life

# Accessory range

## Overview

Innovative and efficient products ensure successful sales. The research and development departments at Bosch work to continuously develop and optimise accessories in line with the needs of professionals.



### The metal drill bit range

Metal and wood drilling  
Accessories for screwdriving  
Machine accessories  
Cordless working  
Work safety

1



### The circular saw blade range

Circular sawing  
Routing

4



### The concrete and masonry range

Hammer drilling  
Masonry drilling  
Chiselling

2



### The jigsaw blade range

Jigsawing  
Sabre sawing  
Multi-cutters  
Holesawing

5



### The diamond accessory range

Diamond cutting  
Diamond grinding  
Diamond drilling

3



### The abrasives range

Sanding and polishing  
Cutting and grinding  
Brushing

6





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This number connects you to the Bosch customer service team. It is there to answer your queries regarding technical matters and for quick and user friendly customer service. Outside office hours an answer phone will take your message.

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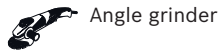
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# Packaging information system

## Technical information / Applications

### Machines



Angle grinder



Tile cutting machine



Table saw



Block saw



Petrol saw



Joint cutter



Concrete grinder



Hilti concrete grinder



Eibenstock concrete grinder



Polisher



GTR 30 CE



GTR 30 CE/GTR 18 V-LI

### Features



Power-Change



SDS-pro



SDS-plus



Vibration Control



Segment design



3D diamond technology

### Advantages



Long lifetime



Clean cut



Very clean cut



Quick cut



Extra-high speed

### Safety



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes



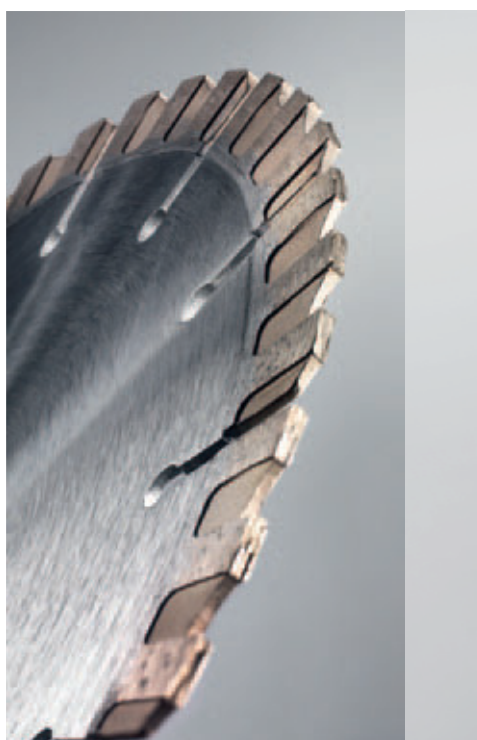
**Diamond cutting,**  
grinding and drilling

# Leader in innovation and quality

thanks to own research and development



Innovative and high-performance products ensure sales success for specialist retailers. Bosch has applied for many patents and has built an extensive test centre with the aim of offering users more powerful, more precise products with longer lifetime, for efficient working at a high level of quality and safety.



## Customer-oriented innovation

Consistently gearing products towards the needs of users enables customer-specific requirements to be implemented quickly. For example, Bosch has increased the cutting speed of its new Best for Universal diamond cutting discs, therefore meeting the current market requirement for speed.

# The complete diamond accessory range:

## Optimised performance, appropriate for all machines

The new diamond range completely covers all applications with conventional machines that are available at specialist retail outlets. The speed-optimised diamond accessories meet the trend towards higher productivity.





Diamond cutting

for angle grinders



for tile cutting machines



for block, table and petrol saws

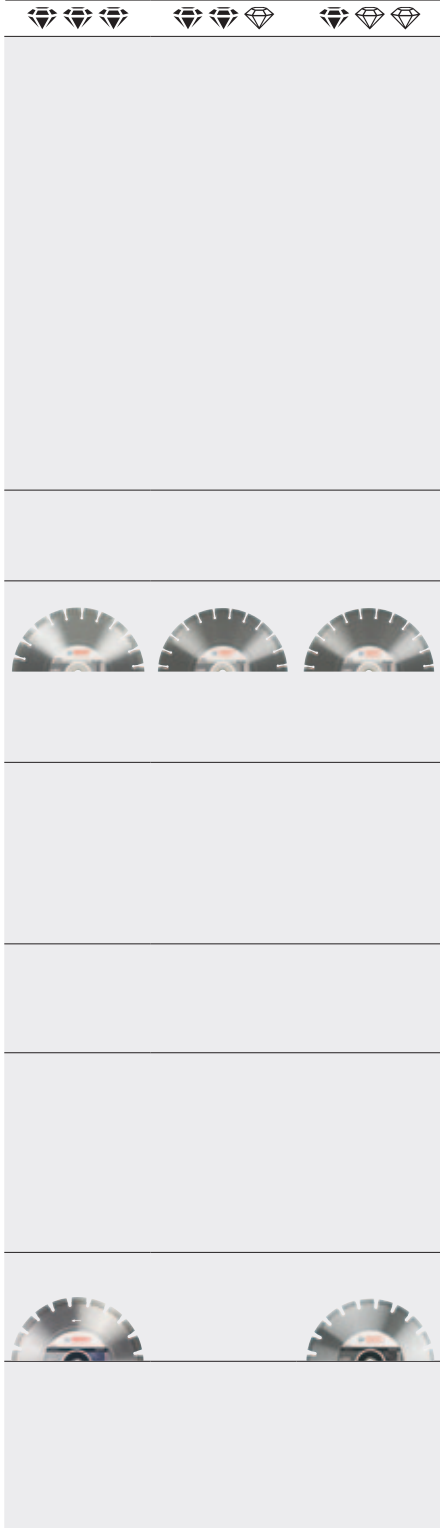


Ceramic									
Universal									
Marble									
Abrasive									
Asphalt									
Protective coatings									

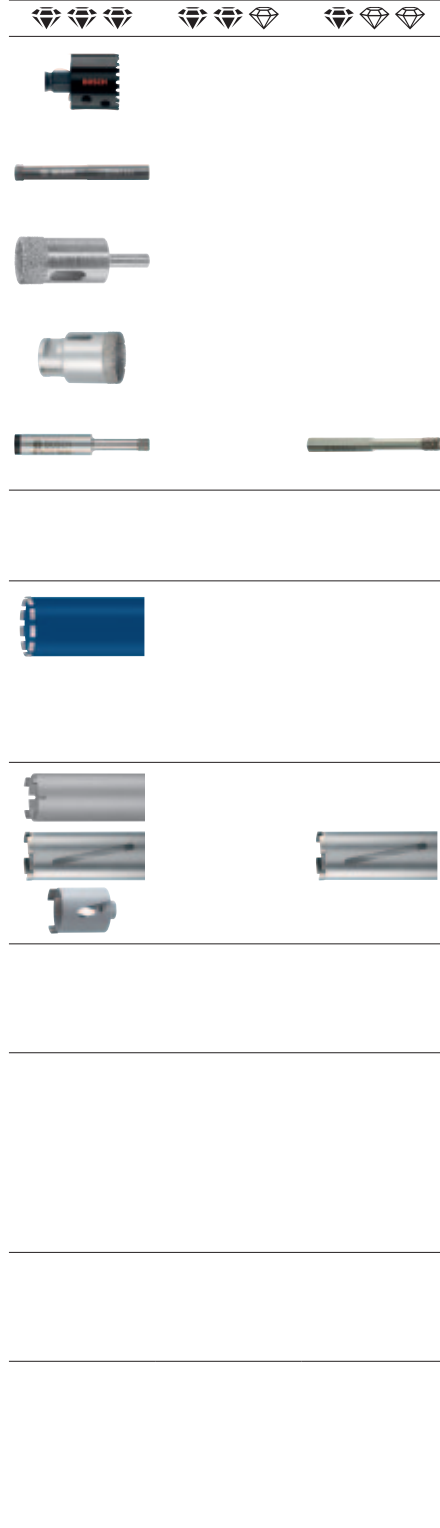




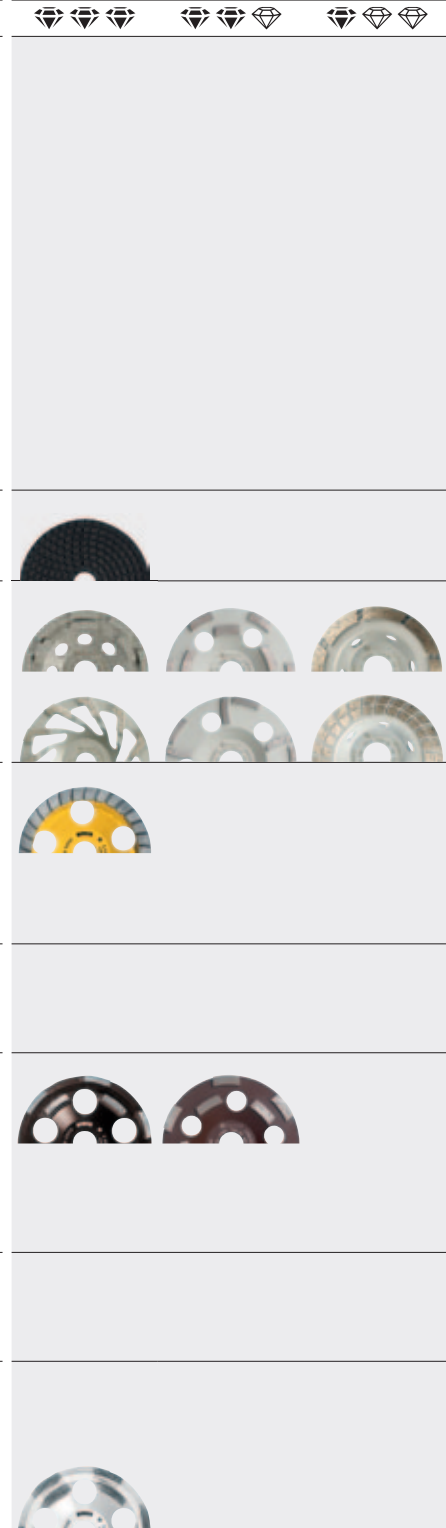
for joint cutters



Diamond drilling


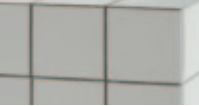







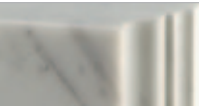






Diamond grinding and polishing






### Finding the right diamond accessory with the colour code

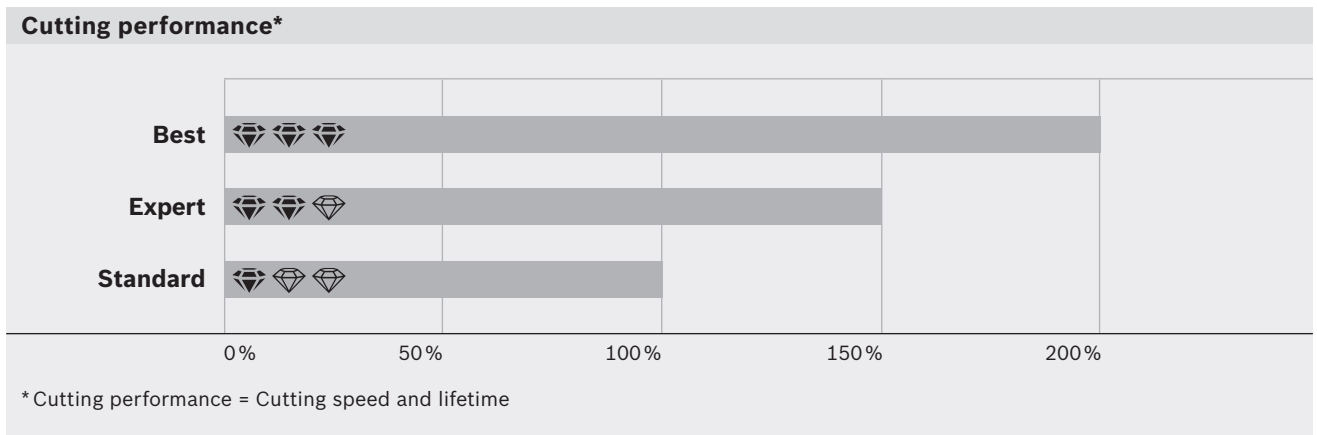
The colour coding of the range is optimised towards the different applications and materials used by professionals. This allows for a quick and easy search for the most appropriate disc for the job, thereby saving time and reducing the need for customer assistance.

		<b>Ceramic</b> Ceramic Page 14, 33			<b>Stone</b> Stone Page 17, 36
		<b>Concrete</b> Concrete Page 20, 38, 51			<b>Universal</b> Universal Page 23, 40, 49
		<b>Marble</b> Marble Page 27, 44			<b>Abrasive</b> Abrasive Page 29, 46
		<b>Asphalt</b> Asphalt Page 46, 54			

### The performance categories

The greater the number of diamonds shown on the packaging, the higher the performance of the corresponding diamond accessory. There are three performance categories to choose from:

<b>Best</b>		Top of the range diamond accessories for the highest demands, performance, speed and lifetime
<b>Expert</b>		Diamond accessories for high demands
<b>Standard</b>		Diamond accessories with good performance at an attractive price



# All the information at a glance: **Self-explanatory packaging**

There is a clear relation between the product and packaging design. All important, user-relevant information is concisely arranged, therefore making everything quick and easy to select.

The diagram illustrates the packaging for a Bosch diamond cutting disc, with various features highlighted by callouts:

- Disc diameter and bore:** Indicated by a callout pointing to the top right corner of the packaging, showing the dimensions:  $\varnothing 115$  mm and 22,23 mm.
- Machine type:** Indicated by a callout pointing to the top left corner, showing the Bosch logo and the text "best <sup>teQ</sup> Universal".
- Performance category of the diamond cutting disc:** Indicated by a callout pointing to the "best <sup>teQ</sup> Universal" text.
- Specific application range:** Indicated by a callout pointing to a row of four small icons representing different materials: concrete, brick, stone, and metal.
- Application range and new colour coding on the diamond cutting disc:** Indicated by a callout pointing to the yellow and red color coding on the disc.
- Outstanding performance features:** Indicated by a callout pointing to the "long LIFE" logo.
- Description of special product features of new products:** Indicated by a callout pointing to the "NEW!" text and the "speedteQ" and "3DteQ" logos, which are combined to form the "extra high SPEED" logo.
- Part number:** Indicated by a callout pointing to the bottom right corner, showing the part number: 2 608 603 629-879.



# For extra-high speed

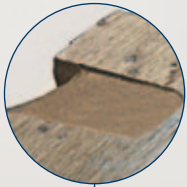
## when cutting construction materials



The building trade is always under immense pressure to complete the project to a very tight schedule. Nowadays increasing productivity is one of the biggest challenges facing the building trade. The goal is to maximise performance and therefore profitability. Cutting construction materials, especially hard materials such as reinforced concrete, presents difficulties time and again and requires a lot of time.

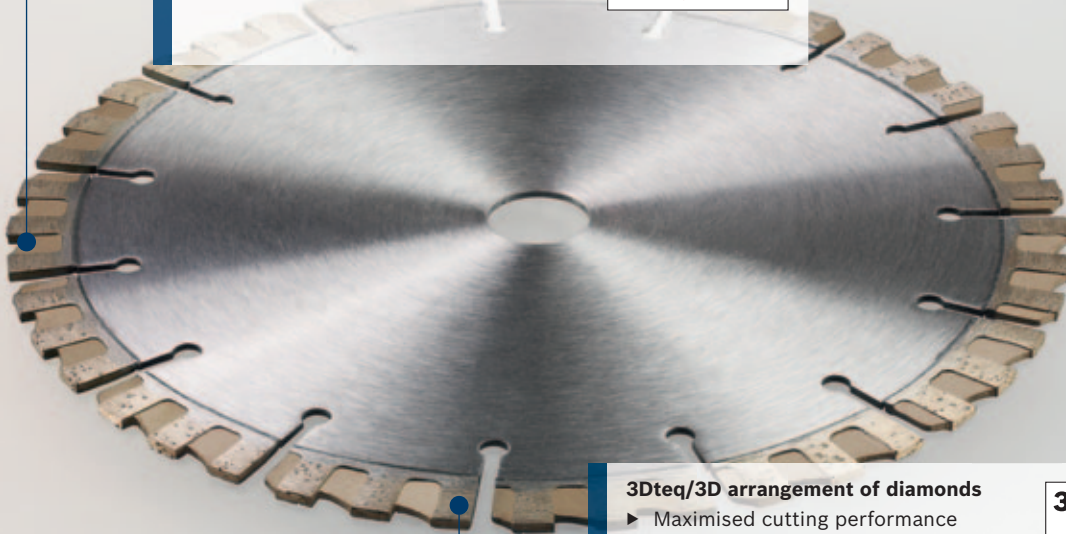
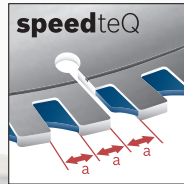
**The new Best for Universal diamond cutting disc has been specially developed to achieve an up to 30% higher cutting speed thanks to an innovative segment design and innovative new 3D arrangement of the diamonds.**

# Up to 30% higher cutting speed thanks to unique product features



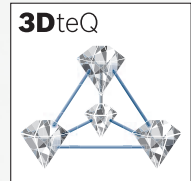
### Speedteq segment design

- ▶ Extremely high cutting speed due to reduced friction between segment and construction material as well as consistent segment length and spacing between the segments.



### 3Dteq/3D arrangement of diamonds

- ▶ Maximised cutting performance thanks to consistent three-dimensional arrangement of the diamonds in the cutting segment. This leads to diamonds always being in use at all times.



Two innovative product features – Speedteq and 3Dteq – lead to a considerable increase in cutting speed without compromises in life-time. The 3Dteq technology guarantees optimum distribution of the diamonds in the cutting segment. As a result, diamonds are always in use and outstanding cutting performance is achieved. The Speedteq technology is an innovative segment design in which the segment length and the spacing between the segments are consistent, which results in higher cutting speed. Furthermore, the special segment design prevents friction between cutting segment and construction material and provides additional cutting speed.

**The combination of both technologies enables extra-high cutting speed for versatile applications, also in hard materials.**

**The new Best for Universal diamond cutting disc cuts considerably faster than other premium cutting discs**



Premium



+ 30%







**NEW! Best for Universal**



# Diamond cutting discs Ceramic

## for angle grinders



Product	Best for   			Standard for   
	Ceramic	Ceramic Extraclean	Ceramic Extraclean Turbo	Ceramic
				
	Page 15	Page 15	Page 16	Page 16

### Materials

Brick			○	
Cement-bonded fibre board	○	○	○	○
Ceramic tiles	●	●	●	●
Ceramic tiles, glazed	●	●	●	●
Clay brick, hollow brick			○	
Fine stoneware, hard	●	●	●	○
Granite	○	○	●	
Limestone			○	
Marble	●	●	●	●
Natural stones	○	○	●	
Roofing tiles	○	○	○	○
Sandstone			○	
Stoneware	●	●	●	●
Tiles	●	●	●	●

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs Best for Ceramic

best  **Ceramic**  
 

- ▶ The right disc for the highest demands on lifetime with 10 mm segment height.
- ▶ Good cut quality without broken edges, even in extra-hard fine stone slabs and marble.
- ▶ Sintered cutting rim.



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
<b>Product properties</b>					<b>Ordering information</b>				
<b>110</b>	22.23	1.8	10		<b>2 608 602 629</b>	C1c	1	1	581356
<b>115</b>	22.23	1.8	10		<b>2 608 602 630</b>	C1c	1	1	581363
<b>125</b>	22.23	1.8	10		<b>2 608 602 631</b>	C1c	1	1	581370
<b>150</b>	22.23	1.9	10		<b>2 608 602 632</b>	C1c	1	1	581387
<b>180</b>	22.23	2.2	10		<b>2 608 602 633</b>	C1c	1	1	581394
<b>230</b>	22.23	2.4	10		<b>2 608 602 634</b>	C1c	1	1	581400



For cordless angle grinders with SDS-pro fitting  
**Appropriate for GWS 14,4 V Professional**

<b>100</b>	22.23	1.6	8		<b>2 608 600 856</b>	C1c	1	1	293396
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### Diamond cutting discs Best for Ceramic Extraclean

best  **Ceramic extraclean**  
 

- ▶ The diamond cutting disc for the highest demands with regard to accurate, chip-free cuts, with considerably less risk of tile breakage in all tiles and marble.
- ▶ Extra-thin cutting rim for the highest speed.
- ▶ Flange for more stability and less vibration.
- ▶ Sintered cutting rim.



<b>115</b>	22.23	1.2	5		<b>2 608 602 368</b>	C1c	1	1	504997
<b>125</b>	22.23	1.2	5		<b>2 608 602 369</b>	C1c	1	1	505000

### Diamond cutting discs Best for Ceramic Extraclean Turbo

best  **Ceramic** extraclean

- ▶ The diamond cutting disc for the highest demands with regard to accurate, chip-free cuts in hard materials such as hard porcelain, extremely hard fine stoneware and natural stone.
- ▶ High cutting speed in all tiles.
- ▶ Sintered cutting rim.



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
<b>Product properties</b>					<b>Ordering information</b>				
<b>115</b>	22.23	1.4	7	7	<b>2 608 602 478</b>	C1c	1	1	518086
<b>125</b>	22.23	1.4	7	7	<b>2 608 602 479</b>	C1c	1	1	518093
<b>180</b>	22.23	1.6	7	7	<b>2 608 603 596</b>	C1c	1	1	761888
<b>230</b>	22.23	1.8	7	7	<b>2 608 603 597</b>	C1c	1	1	761895

### Diamond cutting discs Standard for Ceramic

standard  **Ceramic**

- ▶ For clean cut edges in ceramic tiles. The low-cost solution for all-round use in tiles.
- ▶ Sintered cutting rim.



Pack of 1

<b>110</b>	22.23	1.6	7.5	7	<b>2 608 602 535</b>	C1c	1	1	576390
<b>115</b>	22.23	1.6	7	7	<b>2 608 602 201</b>	C1c	1	1	441292
<b>125</b>	22.23	1.6	7	7	<b>2 608 602 202</b>	C1c	1	1	441308
<b>150</b>	22.23	1.6	7	7	<b>2 608 602 203</b>	C1c	1	1	441315
<b>180</b>	22.23	1.6	7	7	<b>2 608 602 204</b>	C1c	1	1	441322
<b>230</b>	22.23	1.6	7	7	<b>2 608 602 205</b>	C1c	1	1	441339

Pack of 10

<b>115</b>	22.23	1.6	7	7	<b>2 608 603 231</b>	C0a	10	1	665735
<b>125</b>	22.23	1.6	7	7	<b>2 608 603 232</b>	C0a	10	1	665742
<b>180</b>	22.23	1.6	7	7	<b>2 608 603 233</b>	C0a	10	1	665759
<b>230</b>	22.23	1.6	7	7	<b>2 608 603 234</b>	C0a	10	1	665766



# Diamond cutting discs Stone

## for angle grinders



	Best for	Expert for	Standard for
Product	Stone	Stone	Stone
	Page 18	Page 18	Page 18

**Materials**

Cement-bonded fibre board	●	●	●
Clinker	●	●	●
Combination stones	●	●	○
Concrete, old	●	●	●
Concrete, reinforced*	●	●	
Exposed concrete	●	●	●
Granite	●	●	●
Limestone	●	●	●
Marble	○	○	○
Natural stones	●	●	●
Pavement slabs (artificial stones)	●	●	●
Porphyry	●	●	○
Sandstone	●	●	●
Slag stone	●	●	●
Slate stones	●	●	●
Stoneware	●	●	○
Terrazzo	●	●	○

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs **Best for Stone**

best **for Stone**  


- ▶ For extremely hard stone such as granite or reinforced concrete.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height enables a long lifetime, even in the most demanding materials.
- ▶ Laser-welded diamond cutting segments.



**long**  
LIFE

**fast**  
CUT



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
<b>Product properties</b>					<b>Ordering information</b>				
<b>115</b>	22.23	2.2	12		<b>2 608 602 641</b>	C1c	1	1	581479
<b>125</b>	22.23	2.2	12		<b>2 608 602 642</b>	C1c	1	1	581486
<b>150</b>	22.23	2.4	12		<b>2 608 602 643</b>	C1c	1	1	581493
<b>180</b>	22.23	2.4	12		<b>2 608 602 644</b>	C1c	1	1	581509
<b>230</b>	22.23	2.4	15		<b>2 608 602 645</b>	C1c	1	1	581516
<b>300</b>	22.23	2.8	15		<b>2 608 602 646</b>	C1a	1	1	581523

### Diamond cutting discs **Expert for Stone**

expert **for Stone**  


- ▶ For hard stone such as granite, concrete, reinforced concrete.
- ▶ Long lifetime thanks to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.



**long**  
LIFE



<b>115</b>	22.23	2.2	12		<b>2 608 602 588</b>	C1c	1	1	580946
<b>125</b>	22.23	2.2	12		<b>2 608 602 589</b>	C1c	1	1	580953
<b>150</b>	22.23	2.4	12		<b>2 608 602 590</b>	C1c	1	1	580960
<b>180</b>	22.23	2.4	12		<b>2 608 602 591</b>	C1c	1	1	580977
<b>230</b>	22.23	2.4	12		<b>2 608 602 592</b>	C1c	1	1	580984
<b>300</b>	22.23	2.8	12		<b>2 608 602 697</b>	C1a	1	1	586405

### Diamond cutting discs **Standard for Stone**

standard **for Stone**  


- ▶ For hard materials such as granite, natural stone.
- ▶ The low-cost diamond cutting disc that is a problem solver in hard materials.
- ▶ Sintered diamond cutting segments.



Pack of 1

<b>115</b>	22.23	1.6	10		<b>2 608 602 597</b>	C1c	1	1	581035
<b>125</b>	22.23	1.6	10		<b>2 608 602 598</b>	C1c	1	1	581042
<b>150</b>	22.23	2	10		<b>2 608 602 599</b>	C1c	1	1	581059
<b>180</b>	22.23	2	10		<b>2 608 602 600</b>	C1c	1	1	581066
<b>230</b>	22.23	2.3	10		<b>2 608 602 601</b>	C1c	1	1	581073
<b>300</b>	22.23	3.1	10		<b>2 608 602 698</b>	C1a	1	1	586412

### Diamond cutting discs Standard for Stone

Product properties				Ordering information					
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
Pack of 10									
<b>115</b>	22.23	1.6	10	<b>2 608 603 235</b>	C0a	10	1	665773	
<b>125</b>	22.23	1.6	10	<b>2 608 603 236</b>	C0a	10	1	665780	
<b>180</b>	22.23	2	10	<b>2 608 603 237</b>	C0a	10	1	665797	
<b>230</b>	22.23	2.3	10	<b>2 608 603 238</b>	C0a	10	1	665803	

### Diamond cutting discs Best for Stone Cantero



- ▶ The right cutting disc for achieving optimum results in all types of hard natural stone, e.g. granite. The segment height of 12 mm guarantees a long lifetime.
- ▶ Laser-welded diamond cutting segments



<b>115</b>	22.23	2.4	12	<b>2 608 602 237</b>	C1c	1	1	457705	*
<b>230</b>	22.23	3	12	<b>2 608 602 238</b>	C1c	1	1	457712	*

\* Only available in ES; PT



# Diamond cutting discs Concrete

## for angle grinders



	Best for	Expert for	Standard for
<b>Product</b>	<b>Concrete</b>	<b>Concrete</b>	<b>Concrete</b>
	Page 21	Page 21	Page 21

### Materials

Asphalt, bitumen	○	○	
Brick	○	○	○
Cement-bonded fibre board	●	●	●
Clay brick	○	○	○
Combination stones	○	○	○
Concrete, fresh (abrasive)	○	○	
Concrete, old	●	●	●
Concrete, reinforced*	●	●	○
Exposed concrete	●	●	●
Gypsum	●	●	○
Limestone	○	○	○
Mortar, plaster	○	○	○
Pavement slabs (artificial stones)	●	●	
Porous concrete	●	●	●
Pumice stone	●	●	●
Roofing tiles	○	○	○
Sandstone	●	●	
Screed concrete	●	●	●
Slate stones	○	○	○
Stoneware	○	○	○

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs Best for Concrete

best  **Concrete**



- ▶ Ideal for all types of hardened concrete and reinforced concrete.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials.
- ▶ Laser-welded diamond cutting segments.



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
<b>Product properties</b>					<b>Ordering information</b>				
<b>115</b>	22.23	2.2	12	12	<b>2 608 602 651</b>	C1c	1	1	581578
<b>125</b>	22.23	2.2	12	12	<b>2 608 602 652</b>	C1c	1	1	581585
<b>150</b>	22.23	2.4	12	12	<b>2 608 602 653</b>	C1c	1	1	581592
<b>180</b>	22.23	2.4	12	12	<b>2 608 602 654</b>	C1c	1	1	581608
<b>230</b>	22.23	2.4	15	15	<b>2 608 602 655</b>	C1c	1	1	581615
<b>300</b>	22.23	2.8	15	15	<b>2 608 602 656</b>	C1a	1	1	581622

### Diamond cutting discs Expert for Concrete

expert  **Concrete**



- ▶ For all types of concrete including reinforced concrete.
- ▶ Long lifetime thanks to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.



<b>115</b>	22.23	2.2	12	12	<b>2 608 602 555</b>	C1c	1	1	580618
<b>125</b>	22.23	2.2	12	12	<b>2 608 602 556</b>	C1c	1	1	580625
<b>150</b>	22.23	2.4	12	12	<b>2 608 602 557</b>	C1c	1	1	580632
<b>180</b>	22.23	2.4	12	12	<b>2 608 602 558</b>	C1c	1	1	580649
<b>230</b>	22.23	2.4	12	12	<b>2 608 602 559</b>	C1c	1	1	580656
<b>300</b>	22.23	2.8	12	12	<b>2 608 602 694</b>	C1a	1	1	586375

### Diamond cutting discs Standard for Concrete

standard  **Concrete**



- ▶ The low-cost diamond cutting disc that is a problem solver in concrete.
- ▶ Sintered diamond cutting segments.




Pack of 1


<b>115</b>	22.23	1.6	10	10	<b>2 608 602 196</b>	C1c	1	1	441247
<b>125</b>	22.23	1.6	10	10	<b>2 608 602 197</b>	C1c	1	1	441254
<b>150</b>	22.23	2	10	10	<b>2 608 602 198</b>	C1c	1	1	441261
<b>180</b>	22.23	2	10	10	<b>2 608 602 199</b>	C1c	1	1	441278
<b>230</b>	22.23	2.3	10	10	<b>2 608 602 200</b>	C1c	1	1	441285
<b>300</b>	22.23	3.1	10	10	<b>2 608 602 542</b>	C1a	1	1	576468



### Diamond cutting discs Standard for Concrete

Product properties				Ordering information					
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
Pack of 10									
<b>115</b>	22.23	1.6	10	<b>2 608 603 239</b>	C0a	10	1	665711	
<b>125</b>	22.23	1.6	10	<b>2 608 603 240</b>	C0a	10	1	665810	
<b>150</b>	22.23	2	10	<b>2 608 603 241</b>	C0a	10	1	665827	
<b>180</b>	22.23	2	10	<b>2 608 603 242</b>	C0a	10	1	665834	
<b>230</b>	22.23	2.3	10	<b>2 608 603 243</b>	C0a	10	1	665841	

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

# Diamond cutting discs Universal

## for angle grinders



Product	Best for		Expert for		Standard for	
	Universal	Universal Turbo	Universal	Universal Turbo	Universal	Universal Turbo
	Page 24	Page 25	Page 25	Page 25	Page 26	Page 26

**Materials**

Asphalt, bitumen	○	○				
Brick	●	●	●	●	●	●
Cement-bonded fibre board	●	●	○	●	○	○
Ceramic tiles		○		○		○
Clay brick, hollow brick	●	●	●	○	○	○
Clinker	●	●	●	●	●	●
Combination stones	○	●	○	○	○	○
Concrete, fresh (abrasive)	○	○	○	○	○	○
Concrete, old	●	●	●	●	○	○
Concrete, reinforced*	●	●	●	●	○	○
Exposed concrete	●	●	●	●	○	○
Granite	○	○				
Gypsum	●	●	●	●	○	○
Limestone	●	●	●	●	●	●
Marble	○	○	○	○	○	○
Metal	●					
Mortar, plaster	●	●	●	●	●	
Natural stones	○	○	○	○		
Pavement slabs (artificial stones)	●	●	●	●	●	●
Porous concrete	●	●	●	●	●	●
Porphyry	○	○	○	○		
Pumice stone	○	○	○	○	●	●
Roofing tiles	●	●	●	●	○	○
Sandstone	●	●	●	●	●	●
Screed concrete	●	●	●	●	●	●
Slag stone	○	○	○	○	○	○
Slate stones	○	○	○	○	○	○
Stoneware	○	○	○			
Terrazzo	●	●	●	●	○	○

● especially suitable   ○ suitable

\* Only cut through reinforcement if approval has been issued by a specialist.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves

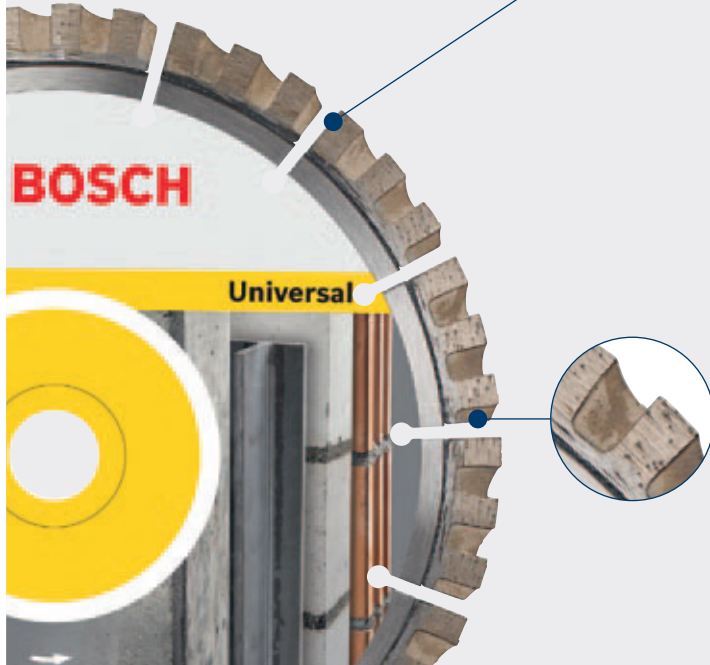


Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

# Best for Universal

## Extreme speed in all materials



**3Dteq / 3D arrangement of diamonds**  
Maximum cutting power thanks to uniform three-dimensional arrangement of the diamonds in the cutting segment. This ensures that the diamonds have a constant cutting action.

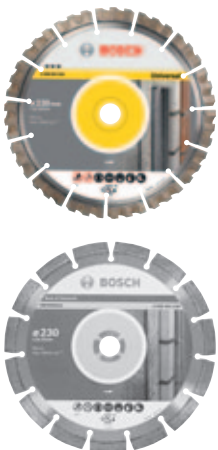
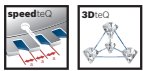


**Speedteq segment design**  
Extremely high cutting speed is ensured by reduced friction between the segment and building material as well as by uniform segment length and distance between segments.

### Diamond cutting discs Best for Universal

best **Universal**

- ▶ Ideal for general building materials such as concrete, masonry, brick, granite, cast iron pipe and occasionally metal.
- ▶ Excellent cutting performance thanks to the special „speedteQ“ segment shape for reduced friction during cutting and the evenly spaced „3DteQ“ diamonds.
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials.
- ▶ Laser-welded diamond cutting segments.



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
<b>Product properties</b>	<b>Ordering information</b>								
115	22.23	2.2	12	12	<b>2 608 603 629</b>	C1c	1	1	739610
125	22.23	2.2	12	12	<b>2 608 603 630</b>	C1c	1	1	739627
125	22.23	2.1	12	12	<b>2 608 602 525</b>	C1c	1	1	571722 *
150	22.23	2.4	12	12	<b>2 608 603 631</b>	C1c	1	1	739634
180	22.23	2.4	12	12	<b>2 608 603 632</b>	C1c	1	1	739641
180	22.23	2.6	12	12	<b>2 608 602 527</b>	C1c	1	1	571746 *
230	22.23	2.4	15	15	<b>2 608 603 633</b>	C1c	1	1	739658
230	22.23	2.8	15	15	<b>2 608 602 528</b>	C1c	1	1	571753 *
300	22.23	2.8	15	15	<b>2 608 603 634</b>	C1a	1	1	739665

\* Only available in DK; FI; NO; SE

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



### Diamond cutting discs Best for Universal Turbo

best **Universal**

- ▶ Excellent cutting performance in all building materials, particularly suitable for clean cut edges without material breaks thanks to continuous cutting rim.
- ▶ Our best Turbo diamond cutting disc.
- ▶ Sintered cutting rim.



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
<b>Product properties</b>					<b>Ordering information</b>				
<b>115</b>	22.23	2.2	12	12	<b>2 608 602 671</b>	C1a	1	1	581776
<b>125</b>	22.23	2.2	12	12	<b>2 608 602 672</b>	C1a	1	1	581783
<b>150</b>	22.23	2.4	12	12	<b>2 608 602 673</b>	C1a	1	1	581790
<b>180</b>	22.23	2.5	12	12	<b>2 608 602 674</b>	C1a	1	1	581806
<b>230</b>	22.23	2.5	15	15	<b>2 608 602 675</b>	C1a	1	1	581813
<b>300</b>	22.23	3	15	15	<b>2 608 602 676</b>	C1a	1	1	581820

### Diamond cutting discs Expert for Universal

expert **Universal**

- ▶ The all-rounder in all building materials. The successful combination of long life with 12 mm segment height and good performance enables effortless cutting.
- ▶ Laser-welded diamond cutting segments.



<b>115</b>	22.23	2.2	12	12	<b>2 608 602 564</b>	C1c	1	1	580700
<b>125</b>	22.23	2.2	12	12	<b>2 608 602 565</b>	C1c	1	1	580717
<b>150</b>	22.23	2.4	12	12	<b>2 608 602 566</b>	C1c	1	1	580724
<b>180</b>	22.23	2.4	12	12	<b>2 608 602 567</b>	C1c	1	1	580731
<b>230</b>	22.23	2.4	12	12	<b>2 608 602 568</b>	C1c	1	1	580748
<b>300</b>	22.23	2.8	12	12	<b>2 608 602 569</b>	C1a	1	1	580755

### Diamond cutting discs Expert for Universal Turbo





expert **Universal**

- ▶ The all-rounder in all building materials. The successful combination of long life and performance enables effortless cutting with clean cut edges thanks to continuous cutting rim.
- ▶ Sintered cutting rim.



<b>115</b>	22.23	2	12	12	<b>2 608 602 574</b>	C1c	1	1	580809
<b>125</b>	22.23	2.2	12	12	<b>2 608 602 575</b>	C1c	1	1	580816
<b>150</b>	22.23	2.2	12	12	<b>2 608 602 576</b>	C1c	1	1	580823
<b>180</b>	22.23	2.4	12	12	<b>2 608 602 577</b>	C1c	1	1	580830
<b>230</b>	22.23	2.8	12	12	<b>2 608 602 578</b>	C1c	1	1	580847
<b>300</b>	22.23	3	12	12	<b>2 608 602 695</b>	C1a	1	1	586382

### Diamond cutting discs Standard for Universal

- standard  **Universal**    ▶ The low-cost diamond cutting disc that is a problem solver in all building materials.  
▶ Sintered diamond cutting segments.







Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
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Product properties				Ordering information				
Pack of 1								
<b>115</b>	22.23	1.6	10	<b>2 608 602 191</b>	C1c	1	1	441193
<b>125</b>	22.23	1.6	10	<b>2 608 602 192</b>	C1c	1	1	441209
<b>150</b>	22.23	2	10	<b>2 608 602 193</b>	C1c	1	1	441216
<b>180</b>	22.23	2	10	<b>2 608 602 194</b>	C1c	1	1	441223
<b>230</b>	22.23	2.3	10	<b>2 608 602 195</b>	C1c	1	1	441230
<b>300</b>	22.23	3.1	10	<b>2 608 602 547</b>	C1a	1	1	576512

Pack of 10								
<b>115</b>	22.23	1.6	10	<b>2 608 603 244</b>	C0a	10	1	665858
<b>125</b>	22.23	1.6	10	<b>2 608 603 245</b>	C0a	10	1	665865
<b>150</b>	22.23	2	10	<b>2 608 603 246</b>	C0a	10	1	665872
<b>180</b>	22.23	2	10	<b>2 608 603 247</b>	C0a	10	1	665889
<b>230</b>	22.23	2.3	10	<b>2 608 603 248</b>	C0a	10	1	665896


### Diamond cutting discs Standard for Universal Turbo


- standard  **Universal**    ▶ The low-cost solution in all building materials with clean cut edges.  
▶ Sintered cutting rim.



Pack of 1								
<b>115</b>	22.23	2	10	<b>2 608 602 393</b>	C1c	1	1	510004
<b>125</b>	22.23	2	10	<b>2 608 602 394</b>	C1c	1	1	510011
<b>150</b>	22.23	2.5	10	<b>2 608 602 395</b>	C1c	1	1	510028
<b>180</b>	22.23	2.5	10	<b>2 608 602 396</b>	C1c	1	1	510035
<b>230</b>	22.23	2.5	10	<b>2 608 602 397</b>	C1c	1	1	510042
<b>300</b>	22.23	3	10	<b>2 608 602 696</b>	C1a	1	1	586399

Pack of 10								
<b>115</b>	22.23	2	10	<b>2 608 603 249</b>	C0a	10	1	665902
<b>125</b>	22.23	2	10	<b>2 608 603 250</b>	C0a	10	1	665919
<b>180</b>	22.23	2.5	10	<b>2 608 603 251</b>	C0a	10	1	665926
<b>230</b>	22.23	2.5	10	<b>2 608 603 252</b>	C0a	10	1	665933






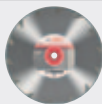

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

# Diamond cutting discs Marble

## for angle grinders



	Best for   	Standard for  
<b>Product</b>	<b>Marble</b>	<b>Marble</b>
		
	Page 28	Page 28

**Materials**

Cement-bonded fibre board	<input type="radio"/>	<input type="radio"/>
Limestone	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Marble	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Perspex	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Plaster, plasterboard	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Sandstone	<input type="radio"/>	<input type="radio"/>

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs **Best for Marble**

best  **Marble**  
  

- ▶ Perfectly clean cut edges without material breaks in marble, limestone and perspex thanks to electroplated cutting edge.
- ▶ For the highest demands on speed and cut quality.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
115	22.23	2.2	3	<b>2 608 602 689</b>	C1c	1	1	581950
125	22.23	2.2	3	<b>2 608 602 690</b>	C1c	1	1	581967
150	22.23	2.2	3	<b>2 608 602 691</b>	C1c	1	1	581974
180	22.23	2.2	3	<b>2 608 602 692</b>	C1c	1	1	581981
230	22.23	2.2	3	<b>2 608 602 693</b>	C1a	1	1	581998

### Diamond cutting discs **Standard for Marble**

standard  **Marble**  
  

- ▶ The low-cost solution for marble, limestone and perspex with clean cut edges.
- ▶ Electroplated cutting rim.



115	22.23	2.2	3	<b>2 608 602 282</b>	C1c	1	1	484336
230	22.23	2.8	3	<b>2 608 602 283</b>	C1c	1	1	484343

# Diamond cutting discs Abrasive

## for angle grinders



	Best for	Expert for	Expert for	Standard for
Product	Abrasive	Abrasive	Mortar	Abrasive
	Page 30	Page 30	Page 31	Page 31

**Materials**

Asphalt, bitumen	○	○		
Brick	●	●		○
Clay brick, hollow brick	●	●		●
Clinker	●	●		○
Concrete, fresh (abrasive)	●	●		●
Gypsum	●	●		○
Limestone, lime sandstone	●	●		●
Mortar, plaster	●	●	●	○
Plaster, plasterboard	●	●		○
Porous concrete	●	●		
Pumice stone	●	●		○
Roofing tiles	●	●		●
Sandstone	●	●		●
Screed concrete	●	●		○

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs Best for Abrasive

best  Abrasive  
  

- ▶ For all softer and abrasive materials such as brick, sandstone or limestone. The hard bond resists the loads developed by abrasive materials and ensures maximum lifetime with up to 15 mm segment height.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Laser-welded diamond segments.

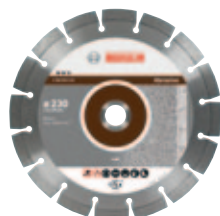


	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
<b>Product properties</b>					<b>Ordering information</b>				
<b>115</b>	22.23	2.2	12		<b>2 608 602 679</b>	C1c	1	1	581851
<b>125</b>	22.23	2.2	12		<b>2 608 602 680</b>	C1c	1	1	581868
<b>150</b>	22.23	2.4	12		<b>2 608 602 681</b>	C1c	1	1	581875
<b>180</b>	22.23	2.4	12		<b>2 608 602 682</b>	C1c	1	1	581882
<b>230</b>	22.23	2.4	15		<b>2 608 602 683</b>	C1c	1	1	581899
<b>300</b>	22.23	2.8	15		<b>2 608 602 684</b>	C1a	1	1	581905


### Diamond cutting discs Expert for Abrasive


expert  Abrasive  
  

- ▶ For all softer and abrasive materials such as brick, sandstone or limestone. The hard bond ensures cutting speed in abrasive materials as well as maximum lifetime with up to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.



<b>115</b>	22.23	2.2	12		<b>2 608 602 606</b>	C1c	1	1	581127
<b>125</b>	22.23	2.2	12		<b>2 608 602 607</b>	C1c	1	1	581134
<b>150</b>	22.23	2.4	12		<b>2 608 602 608</b>	C1c	1	1	581141
<b>180</b>	22.23	2.4	12		<b>2 608 602 609</b>	C1c	1	1	581158
<b>230</b>	22.23	2.4	12		<b>2 608 602 610</b>	C1c	1	1	581165
<b>300</b>	22.23	2.8	12		<b>2 608 602 699</b>	C1a	1	1	586429

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Joint router Expert for Mortar

expert  **Mortar**  
  

- ▶ **Suitable for** grinding out old mortar residues from brick, natural stone and clinkered facings.
- ▶ 6 mm cutting width for rapid removal of mortar.
- ▶ Long lifetime in abrasive materials.
- ▶ Laser-welded and equipped with protective segments.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
115	22.23	6	7	<b>2 608 602 533</b>	C1c	1	1	572231
125	22.23	6	7	<b>2 608 602 534</b>	C1c	1	1	572248

### Diamond cutting discs Standard for Abrasive

standard  **Abrasive**  
  

- ▶ The low-cost solution for soft and abrasive materials.
- ▶ Sintered diamond cutting segments.



115	22.23	1.6	10	<b>2 608 602 615</b>	C1c	1	1	581219
125	22.23	1.6	10	<b>2 608 602 616</b>	C1c	1	1	581226
150	22.23	2	10	<b>2 608 602 617</b>	C1c	1	1	581233
180	22.23	2	10	<b>2 608 602 618</b>	C1c	1	1	581240
230	22.23	2.3	10	<b>2 608 602 619</b>	C1c	1	1	581257
300	22.23	3.1	10	<b>2 608 602 700</b>	C1a	1	1	586436

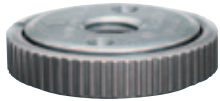
### SDS-clic quick-locking nut M14

	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties	Ordering information				

SDS-clic quick-locking nut M14


**Appropriate for** all angle grinders with thread M14 (available thread length – protrudes beyond thickest tool – larger than 6 mm)  
manufactured in or after 08/90


**Note:** The disc must be centred at the supporting flange, not at the nut



	1 603 340 031	C1a	1	1	033206
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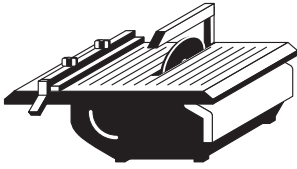
 Pack quantity  
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.  
Orders are carried out only in multiples of the minimum order quantity.



# Diamond cutting discs Ceramic

## for tile cutting machines and table saws



Product	Best for   			Standard for   
	Ceramic	Ceramic Extraclean Turbo	Ceramic and Stone	Ceramic
				
	Page 34	Page 34	Page 35	Page 35

**Materials**

Brick		○	○	
Cement-bonded fibre board	○	○	○	○
Ceramic tiles	●	●	●	●
Ceramic tiles, glazed	●	●	●	●
Clay brick, hollow brick		○	○	
Fine stoneware, hard	●	●	●	○
Granite	○	●	●	
Limestone		○	○	
Marble	●	●	●	○
Natural stones	○	●	●	
Roofing tiles	○	○	○	○
Sandstone		○	○	
Stoneware	●	●	●	
Tiles	●	●	●	●

● especially suitable   ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



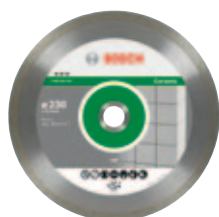
Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs Best for Ceramic

best **Ceramic**  


- ▶ The right disc for the highest demands on lifetime with 10 mm segment height.
- ▶ Good cut quality without broken edges, even in extra-hard fine stone slabs and marble.
- ▶ Sintered cutting rim.
- ▶ \* With reduction ring.

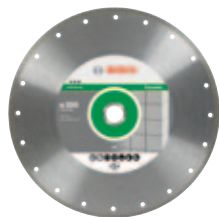


	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>					<b>Ordering information</b>				
<b>180</b>	25.40	2.2	10		<b>2 608 602 635</b>	C1c	1	1	581417
<b>200</b>	25.40	2.2	10		<b>2 608 602 636</b>	C1c	1	1	581424
<b>230</b>	25.40	2.4	10		<b>2 608 602 637</b>	C1c	1	1	581431
<b>250</b>	30/25.40*	2.4	10		<b>2 608 602 638</b>	C1c	1	1	581448
<b>300</b>	30/25.40*	2.8	10		<b>2 608 602 639</b>	C1c	1	1	581455
<b>350</b>	30/25.40*	3	10		<b>2 608 602 640</b>	C1a	1	1	581462


### Diamond cutting discs Best for Ceramic Extraclean Turbo


best **Ceramic extraclean**  


- ▶ The diamond cutting disc for the highest demands with regard to accurate, chip-free cuts in hard materials such as hard porcelain, extremely hard fine stoneware and natural stone.
- ▶ High cutting speed in all tiles.
- ▶ Sintered cutting rim.



<b>180</b>	25.40	1.6	7		<b>2 608 603 598</b>	C1a	1	1	761901
<b>200</b>	25.40	1.8	7		<b>2 608 603 599</b>	C1a	1	1	761918
<b>230</b>	25.40	1.8	7		<b>2 608 603 600</b>	C1a	1	1	761925

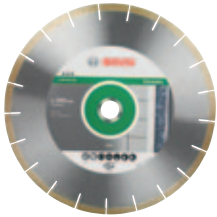
 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Diamond cutting discs Best for Ceramic and Stone

best **Ceramic+Stone**

- ▶ The diamond cutting disc for the highest demands with regard to accurate, chip-free cuts in hard materials such as hard porcelain, extremely hard fine stoneware and natural stone.
- ▶ Reduced noise and low vibration thanks to the sandwich base blade.
- ▶ Silver-brazed diamond cutting segments.



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...	
<b>Product properties</b>					<b>Ordering information</b>					
<b>250</b>	25.40	1.8	10		<b>2 608 603 601</b>	C1a	1	1	761932	
<b>300</b>	25.40	1.8	10		<b>2 608 603 602</b>	C1a	1	1	761949	
<b>350</b>	25.40	1.8	10		<b>2 608 603 603</b>	C1a	1	1	761956	

### Diamond cutting discs Standard for Ceramic

standard **Ceramic**

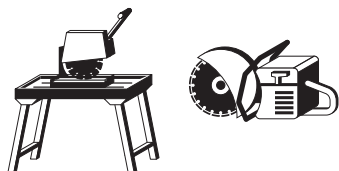
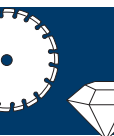
- ▶ For clean cut edges in ceramic tiles. The low-cost solution for all-round use in all tiles.
- ▶ Suitable for wet and dry application.
- ▶ Directly sintered cutting rim.
- ▶ \* With reduction ring.











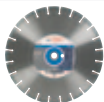



<b>180</b>	25.40	1.6	7		<b>2 608 602 536</b>	C1c	1	1	576406
<b>200</b>	25.40	1.6	7		<b>2 608 602 537</b>	C1c	1	1	576413
<b>230</b>	25.40	1.6	7		<b>2 608 602 538</b>	C1c	1	1	576420
<b>250</b>	30/25.40*	1.6	7		<b>2 608 602 539</b>	C1c	1	1	576437
<b>300</b>	30/25.40*	2	7		<b>2 608 602 540</b>	C1a	1	1	576444
<b>350</b>	30/25.40*	2	7		<b>2 608 602 541</b>	C1a	1	1	576451

# Diamond cutting discs Stone

## for table and petrol saws



	Best for   	Expert for   	Standard for   
Product	Stone	Stone	Stone
			
	Page 37	Page 37	Page 37

### Materials

Cement-bonded fibre board	●	●	●
Clinker	●	●	●
Combination stones	●	●	●
Concrete, old	●	●	●
Concrete, reinforced*	●	●	●
Exposed concrete	●	●	●
Granite	●	●	●
Limestone	●	●	●
Marble	○	○	○
Natural stones	●	●	●
Pavement slabs (artificial stones)	●	●	●
Porphyry	●	●	○
Sandstone	●	●	●
Slag stone	●	●	●
Slate stones	●	●	●
Stoneware	●	●	●
Terrazzo	●	●	●

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

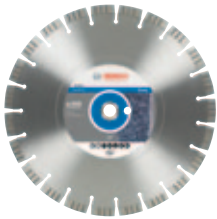
### Diamond cutting discs **Best for Stone**

best **for Stone**  




**long LIFE** **fast CUT**

- ▶ For extremely hard stone such as granite or reinforced concrete.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height enables a long lifetime, even in the most demanding materials.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
<b>Product properties</b>				<b>Ordering information</b>				
300	20/25.40*	2.8	15	<b>2 608 602 647</b>	C1a	1	1	581530
350	20/25.40*	3.2	15	<b>2 608 602 648</b>	C1a	1	1	581547
400	20/25.40*	3.2	12	<b>2 608 602 649</b>	C1a	1	1	581554
450	25.40	3.8	12	<b>2 608 602 650</b>	C1a	1	1	581561

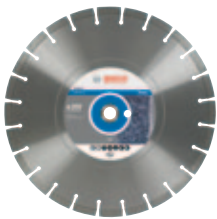
### Diamond cutting discs **Expert for Stone**

expert **for Stone**  




**long LIFE**

- ▶ For hard stone such as granite, concrete, reinforced concrete.
- ▶ Long lifetime thanks to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



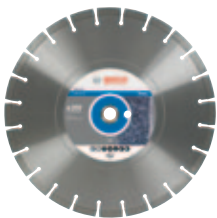
300	20/25.40*	2.8	12	<b>2 608 602 593</b>	C1a	1	1	580991
350	20/25.40*	3.2	12	<b>2 608 602 594</b>	C1a	1	1	581004
400	20/25.40*	3.2	12	<b>2 608 602 595</b>	C1a	1	1	581011
450	25.40	3.8	12	<b>2 608 602 596</b>	C1a	1	1	581028

### Diamond cutting discs **Standard for Stone**

standard **for Stone**  




- ▶ For hard materials such as granite, natural stone.
- ▶ The low-cost diamond cutting disc that is a problem solver in hard materials.
- ▶ Directly sintered cutting rim.
- ▶ \* With reduction ring.
- ▶ \*\* Laser-welded diamond cutting segments for large diameters.

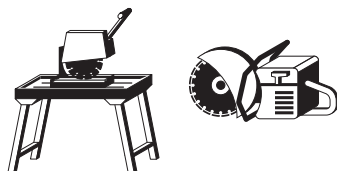
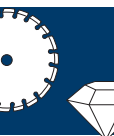


300	20/25.40*	3.1	10	<b>2 608 602 602</b>	C1a	1	1	581080
350	20/25.40*	3.1	10	<b>2 608 602 603</b>	C1a	1	1	581097
400	20/25.40*	3.2	10	<b>2 608 602 604</b>	C1a	1	1	581103
450**	25.40	3.6	10	<b>2 608 602 605</b>	C1a	1	1	581110



# Diamond cutting discs Concrete

## for table and petrol saws



	Best for	Expert for	Standard for
Product	Concrete	Concrete	Concrete
	Page 39	Page 39	Page 39

### Materials

Asphalt, bitumen	○	○	
Brick	○	○	○
Cement-bonded fibre board	●	●	●
Clay brick	○	○	○
Combination stones	○	○	○
Concrete, fresh (abrasive)	○	○	
Concrete, old	●	●	●
Concrete, reinforced*	●	●	○
Exposed concrete	●	●	●
Gypsum	●	●	○
Limestone	○	○	○
Mortar, plaster	○	○	○
Pavement slabs (artificial stones)	●	●	○
Porous concrete	●	●	●
Pumice stone	●	●	●
Roofing tiles	○	○	○
Sandstone	●	●	
Screed concrete	●	●	●
Slate stones	○	○	○
Stoneware	○	○	○

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

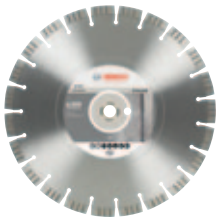
You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs Best for Concrete

best **Concrete**



- ▶ Ideal for all types of hardened concrete and reinforced concrete.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3168140...
300	20/25.40*	2.8	15	<b>2 608 602 657</b>	C1a	1	1	581639
350	20/25.40*	3.2	15	<b>2 608 602 658</b>	C1a	1	1	581646
400	20/25.40*	3.2	12	<b>2 608 602 659</b>	C1a	1	1	581653
450	25.40	3.6	12	<b>2 608 602 660</b>	C1a	1	1	581660

### Diamond cutting discs Expert for Concrete

expert **Concrete**



- ▶ For all types of concrete including reinforced concrete.
- ▶ Long lifetime thanks to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



300	20/25.40*	2.8	12	<b>2 608 602 560</b>	C1a	1	1	580663
350	20/25.40*	3.2	12	<b>2 608 602 561</b>	C1a	1	1	580670
400	20/25.40*	3.2	12	<b>2 608 602 562</b>	C1a	1	1	580687
450	25.40	3.6	12	<b>2 608 602 563</b>	C1a	1	1	580694

### Diamond cutting discs Standard for Concrete

standard **Concrete**



- ▶ The low-cost diamond cutting disc that is a problem solver in concrete.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



300	20/25.40*	2.8	10	<b>2 608 602 543</b>	C1a	1	1	576475
350	20/25.40*	2.8	10	<b>2 608 602 544</b>	C1a	1	1	576482
400	20/25.40*	3.2	10	<b>2 608 602 545</b>	C1a	1	1	576499
450	25.40	3.6	10	<b>2 608 602 546</b>	C1a	1	1	576505

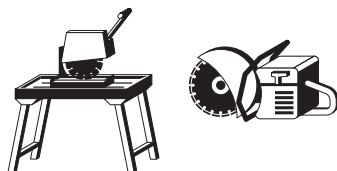
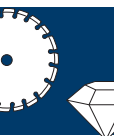
Pack quantity (Pieces per pack)







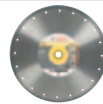

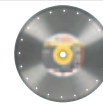
Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



# Diamond cutting discs Universal

## for table and petrol saws



Product	Best for 		Expert for 		Standard for 	
	Universal	Universal Turbo	Universal	Universal Turbo	Universal	Universal Turbo
						
	Page 41	Page 41	Page 42	Page 42	Page 42	Page 43

### Materials

Asphalt, bitumen	○	○				
Brick	●	●	●	●	●	●
Cement-bonded fibre board	●	●	○	●	○	○
Ceramic tiles		○		○		○
Clay brick, hollow brick	●	●	●	○	○	○
Clinker	●	●	●	●	●	●
Combination stones	○	●	○	○	○	○
Concrete, fresh (abrasive)	○	○	○	○	○	○
Concrete, old	●	●	●	●	○	○
Concrete, reinforced*	●	●	●	●	○	○
Exposed concrete	●	●	●	●	○	○
Granite	○	○				
Gypsum	●	●	●	●	○	○
Limestone	●	●	●	●	●	●
Marble	○	○		○		
Metal	●					
Mortar, plaster	●	●	●	●	●	
Natural stones	○	○	○	○		
Pavement slabs (artificial stones)	●	●	●	●	●	●
Porous concrete	●	●	●	●	●	●
Porphyry	○	○	○	○		
Pumice stone	○	○	○	○	●	●
Roofing tiles	●	●	●	●	○	○
Sandstone	●	●	●	●	●	●
Screed concrete	●	●	●	●	●	●
Slag stone	○	○	○	○	○	○
Slate stones	○	○	○	○	○	○
Stoneware	○	○	○			
Terrazzo	●	●	●	●	○	○

● especially suitable ○ suitable

\* Only cut through reinforcement if approval has been issued by a specialist.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



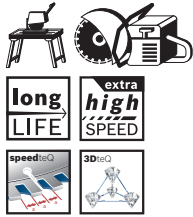
Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.



### Diamond cutting discs Best for Universal

best **Universal**



- ▶ Ideal for general building materials such as concrete, masonry, brick, granite, cast iron pipe and occasionally metal.
- ▶ Excellent cutting performance thanks to the special „speedteQ“ segment shape for reduced friction during cutting and the evenly spaced „3DteQ“ diamonds.
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials.
- ▶ \* With reduction ring.



Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>				<b>Ordering information</b>				
300	20.00	2.8	15	<b>2 608 603 746</b>	C1a	1	1	780964
300	25.40	2.8	15	<b>2 608 603 635</b>	C1a	1	1	739672
350	20/25.40*	3.3	15	<b>2 608 603 636</b>	C1a	1	1	739689
350	20/25.40	3.2	15	<b>2 608 602 530</b>	C1a	1	1	571777
400	20/25.40*	3.3	15	<b>2 608 603 637</b>	C1a	1	1	739696
450	25.40	3.3	15	<b>2 608 603 638</b>	C1a	1	1	739702

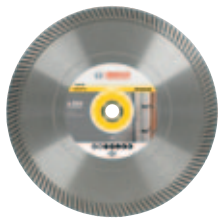
\*\* Only available in DK; FI; NO; SE

### Diamond cutting discs Best for Universal Turbo

best **Universal**



- ▶ Excellent cutting performance in all building materials, particularly suitable for clean cut edges without material breaks thanks to continuous cutting rim.
- ▶ Our best Turbo diamond cutting disc.
- ▶ Sintered cutting rim.
- ▶ \* With reduction ring.



300	20/25.40*	3	15	<b>2 608 602 677</b>	C1a	1	1	581837
350	20/25.40*	3.2	15	<b>2 608 602 678</b>	C1a	1	1	581844

Pack quantity (Pieces per pack)

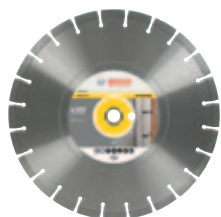
Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



### Diamond cutting discs Expert for Universal

expert  **Universal**

- ▶ The all-rounder in all building materials. The successful combination of long life with 12 mm segment height and performance enables effortless cutting.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.

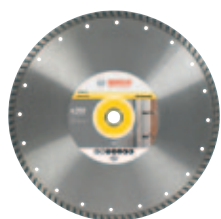


Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
300	20/25.40*	2.8	12	<b>2 608 602 570</b>	C1a	1	1	580762
350	20/25.40*	3.2	12	<b>2 608 602 571</b>	C1a	1	1	580779
400	20/25.40*	3.2	12	<b>2 608 602 572</b>	C1a	1	1	580786
450	25.40	3.6	12	<b>2 608 602 573</b>	C1a	1	1	580793

### Diamond cutting discs Expert for Universal Turbo

expert  **Universal**

- ▶ The all-rounder in all building materials. The successful combination of long life with 12 mm segment height and performance enables effortless cutting.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



300	20/25.40*	2.2	12	<b>2 608 602 579</b>	C1a	1	1	580854
350	20/25.40*	2.2	12	<b>2 608 602 580</b>	C1a	1	1	580861

### Diamond cutting discs Standard for Universal

standard  **Universal**

- ▶ The low-cost diamond cutting disc that is a problem solver in all building materials.
- ▶ Sintered diamond cutting segments.
- ▶ \* With reduction ring.
- ▶ \*\* Laser-welded diamond cutting segments for large diameters.

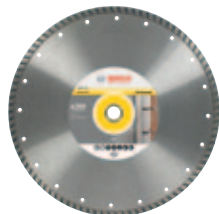


300	20/25.40*	3.1	10	<b>2 608 602 548</b>	C1a	1	1	576529
350	20/25.40*	3.1	10	<b>2 608 602 549</b>	C1a	1	1	576536
400**	20/25.40*	3.2	10	<b>2 608 602 550</b>	C1a	1	1	576543
450**	25.40	3.6	10	<b>2 608 602 551</b>	C1a	1	1	576550

### Diamond cutting discs Standard for Universal Turbo


standard  **Universal**  



- ▶ The low-cost solution in all building materials with clean cut edges.
- ▶ Sintered cutting rim.
- ▶ \* With reduction ring.



Product properties				Ordering information					
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
300	20/25.40*	3	10	<b>2 608 602 586</b>	C1a	1	1	580922	
350	20/25.40*	3	10	<b>2 608 602 587</b>	C1a	1	1	580939	



 Pack quantity  
 (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs.  
 Orders are carried out only in multiples of the minimum order quantity.

# Diamond cutting discs Marble

## for table saws



	Best for   
<b>Product</b>	<b>Marble</b>
	

Page 45

**Materials**

Cement-bonded fibre board	○
Limestone	●
Marble	●
Perspex	●
Plaster, plasterboard	●
Sandstone	○

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs Best for Marble


best  **Marble**  
 


- ▶ For the highest demands on speed and cut quality.
- ▶ Perfectly clean cut edges without material breaks in marble, limestone and perspex thanks to electroplated cutting edge.
- ▶ \* With reduction ring.



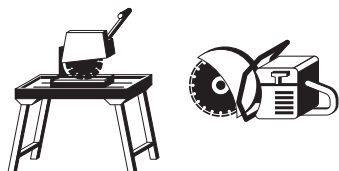
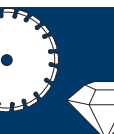
Product properties		Ordering information						
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
300	25.40*	2.6	5	<b>2 608 602 701</b>	C1c	1	1	586894
350	25.40*	2.6	5	<b>2 608 602 702</b>	C1a	1	1	586900



 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

# Diamond cutting discs **Abrasive and Asphalt** for table and petrol saws



	Best for	Expert for	Standard for
Product	Abrasive	Abrasive	Abrasive
	Page 47	Page 47	Page 48

**Materials**

Asphalt, bitumen	○	○	○
Brick	●	●	○
Clay brick, hollow brick	●	●	●
Clinker	○	○	○
Concrete, fresh (abrasive)	●	●	●
Limestone, lime sandstone	●	●	●
Mortar, plaster	●	●	○
Plaster, plasterboard	●	●	
Porous concrete	●	●	
Pumice stone	●	●	○
Sandstone	●	●	●
Screed concrete	●	●	○



	Best for	Standard for
Product	Asphalt	Asphalt
	Page 48	Page 48

**Materials**

Asphalt over concrete	●	○
Asphalt, bitumen	●	●
Concrete, fresh (abrasive)	●	●

● especially suitable   ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves

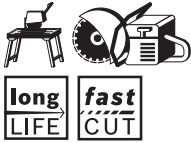


Wear protective shoes

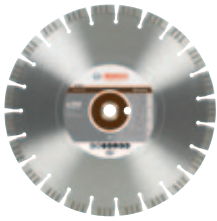
You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs Best for Abrasive

best **Abrasive**  

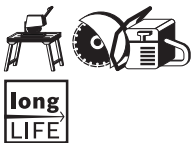
- ▶ For all softer and abrasive materials such as fresh concrete, sandstone or limestone. The hard bond ensures cutting speed in abrasive materials as well as maximum lifetime with up to 15 mm segment height.
- ▶ Excellent cutting speed thanks to the “Speed Stripes” for less side friction.
- ▶ Laser-welded diamond segments.
- ▶ \* With reduction ring.



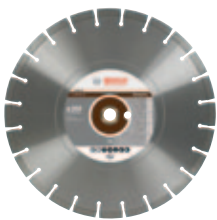
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>				<b>Ordering information</b>				
300	20/25.40*	2.8	15	<b>2 608 602 685</b>	C1a	1	1	581912
350	20/25.40*	3.2	15	<b>2 608 602 686</b>	C1a	1	1	581929
400	20/25.40*	3.2	12	<b>2 608 602 687</b>	C1a	1	1	581936
450	25.40	3.6	12	<b>2 608 602 688</b>	C1a	1	1	581943

### Diamond cutting discs Expert for Abrasive

expert **Abrasive**  

- ▶ For all softer and abrasive materials such as fresh concrete, sandstone or limestone. The hard bond ensures cutting speed in abrasive materials as well as maximum lifetime with up to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



300	20/25.40*	2.8	12	<b>2 608 602 611</b>	C1a	1	1	581172
350	20/25.40*	3.2	12	<b>2 608 602 612</b>	C1a	1	1	581189
400	20/25.40*	3.2	12	<b>2 608 602 613</b>	C1a	1	1	581196
450	25.40	3.6	12	<b>2 608 602 614</b>	C1a	1	1	581202



### Diamond cutting discs **Standard for Abrasive**

standard **Abrasive**  


- ▶ The low-cost solution for soft and abrasive materials.
- ▶ Sintered diamond cutting segments.
- ▶ \* With reduction ring.
- ▶ \*\* Laser-welded diamond cutting segments for large diameters.

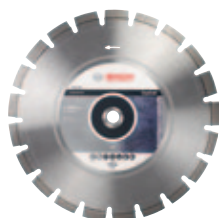


	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...	
<b>Product properties</b>					<b>Ordering information</b>					
<b>300</b>	20/25.40*	2.8	10		<b>2 608 602 620</b>	C1a	1	1	581264	
<b>350</b>	20/25.40*	2.8	10		<b>2 608 602 621</b>	C1a	1	1	581271	
<b>400**</b>	20/25.40*	3.2	12		<b>2 608 602 622</b>	C1a	1	1	581288	
<b>450**</b>	25.40	3.6	12		<b>2 608 602 623</b>	C1a	1	1	581295	

### Diamond cutting discs **Best for Asphalt**

best **Asphalt**  


- ▶ Ideal for cutting asphalt and asphalt over concrete. It is also possible to cut fresh concrete and occasionally concrete.
- ▶ Protective segments prevent premature wear of the base blade and guarantee maximum lifetime.
- ▶ Laser-welded diamond segments.
- ▶ \* With reduction ring.



<b>300</b>	20.00	3.2	12		<b>2 608 603 639</b>	C1a	1	1	739719
<b>300</b>	25.40	3.2	12		<b>2 608 603 640</b>	C1a	1	1	739726
<b>350</b>	20/25.40*	3.2	12		<b>2 608 603 641</b>	C1a	1	1	739733
<b>400</b>	20/25.40*	3.2	12		<b>2 608 603 642</b>	C1a	1	1	739740
<b>450</b>	20/25.40*	3.6	12		<b>2 608 603 643</b>	C1a	1	1	739757

### Diamond cutting discs **Standard for Asphalt**

standard **Asphalt**  


- ▶ Ideal for asphalt and occasional work in concrete
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.

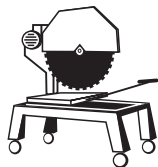


<b>300</b>	20/25.40*	2.8	10		<b>2 608 602 624</b>	C1a	1	1	581301
<b>350</b>	20/25.40*	3.2	10		<b>2 608 602 625</b>	C1a	1	1	581318
<b>400</b>	20/25.40*	3.6	10		<b>2 608 602 626</b>	C1a	1	1	581325
<b>450</b>	25.40	3.2	10		<b>2 608 602 627</b>	C1a	1	1	581332



# Diamond cutting discs Universal

## for block saws



	Best for
<b>Product</b>	<b>Universal</b>

Page 50

**Materials**

Brick	●
Cement-bonded fibre board	●
Clay brick, hollow brick	●
Clinker	●
Combination stones	○
Concrete, old	●
Concrete, reinforced*	●
Exposed concrete	●
Granite	○
Gypsum	●
Limestone	●
Marble	○
Natural stones	○
Pavement slabs (artificial stones)	●
Porous concrete	●
Porphyry	○
Pumice stone	○
Roofing tiles	●
Sandstone	●
Slag stone	○
Slate stones	○
Terrazzo	●

● especially suitable   ○ suitable

\* Only cut through reinforcement if approval has been issued by a specialist.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs **Best for Universal**

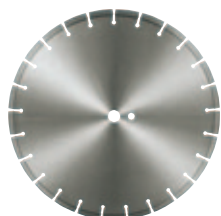
best  **Universal**

- ▶ Ideal for general building materials such as concrete, masonry and brick. For the highest demands on speed and lifetime.
- ▶ Brazed diamond cutting segments.





**long**  
LIFE

**fast**  
CUT



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
<b>Product properties</b>					<b>Ordering information</b>					
<b>500</b>	25.40	3.6	13		<b>2 608 603 454</b>	C1c	1	1	721943	
<b>600</b>	25.40	4.5	13		<b>2 608 603 455</b>	C1c	1	1	721950	
<b>900</b>	60	4.5	13		<b>2 608 603 456</b>	C1a	1	1	721967	









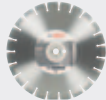
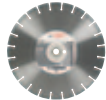
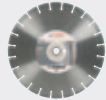
 Pack quantity  
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

# Diamond cutting discs Concrete

## for joint cutters



	Best for   	Expert for   	Standard for   
Product	Concrete	Concrete	Concrete
			
	Page 52	Page 52	Page 53

**Materials**

Asphalt, bitumen	○	○	
Combination stones	○	○	○
Concrete, fresh (abrasive)	○	○	○
Concrete, old	●	●	●
Concrete, reinforced*	●	●	○
Exposed concrete	●	●	●
Pavement slabs (artificial stones)	●	●	
Porous concrete	●	●	●
Sandstone	●	●	
Screed concrete	●	●	●

● very suitable      ○ suitable

\* Only cut through reinforcement if approval has been given by a structural engineer.

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

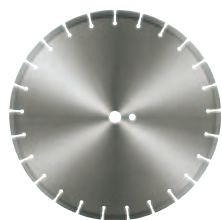
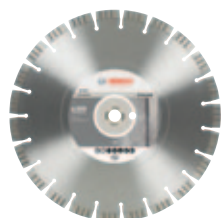
### Diamond cutting discs **Best for Concrete**

best  **Concrete**  
  

- ▶ Ideal for all types of hardened concrete and reinforced concrete.
- ▶ Excellent cutting speed thanks to „Speed Stripes“ for reduced friction (up to a diameter of 450 mm).
- ▶ Up to 15 mm segment height for a long lifetime, even in demanding materials.
- ▶ Laser-welded diamond cutting segments up to a diameter of 700 mm. Brazed diamond cutting segments for diameters of 800 and 900 mm.
- ▶ \* With reduction ring.



**long** **fast**  
**LIFE** **CUT**



Product properties				Ordering information				
Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
300	20/25.40*	2.8	15	<b>2 608 602 657</b>	C1a	1	1	581639
350	20/25.40*	3.2	15	<b>2 608 602 658</b>	C1a	1	1	581646
400	20/25.40*	3.2	12	<b>2 608 602 659</b>	C1a	1	1	581653
450	25.40	3.6	12	<b>2 608 602 660</b>	C1a	1	1	581660
500	25.40	3.6	10	<b>2 608 602 710</b>	C1a	1	1	587044
600	25.40	4.2	13	<b>2 608 603 446</b>	C1a	1	1	721868
700	25.40	4.2	13	<b>2 608 603 447</b>	C1a	1	1	721875
800	25.40	4.5	13	<b>2 608 603 448</b>	C1a	1	1	721882
900	25.40	4.5	13	<b>2 608 603 449</b>	C1a	1	1	721899

### Diamond cutting discs **Expert for Concrete**


expert  **Concrete**  
  


- ▶ For all types of concrete including reinforced concrete.
- ▶ Long lifetime thanks to 12 mm segment height.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.

**long** **LIFE**



300	20/25.40*	2.8	12	<b>2 608 602 560</b>	C1a	1	1	580663
350	20/25.40*	3.2	12	<b>2 608 602 561</b>	C1a	1	1	580670
400	20/25.40*	3.2	12	<b>2 608 602 562</b>	C1a	1	1	580687
450	25.40	3.6	12	<b>2 608 602 563</b>	C1a	1	1	580694
500	25.40	3.6	10	<b>2 608 602 711</b>	C1a	1	1	587051

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

## Diamond cutting discs Standard for Concrete

standard **Concrete**



- ▶ The low-cost diamond cutting disc that is a problem solver in concrete.
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>				<b>Ordering information</b>				
<b>300</b>	20/25.40*	2.8	10	<b>2 608 602 543</b>	C1a	1	1	576475
<b>350</b>	20/25.40*	2.8	10	<b>2 608 602 544</b>	C1a	1	1	576482
<b>400</b>	20/25.40*	3.2	10	<b>2 608 602 545</b>	C1a	1	1	576499
<b>450</b>	25.40	3.6	10	<b>2 608 602 546</b>	C1a	1	1	576505
<b>500</b>	25.40	3.6	10	<b>2 608 602 712</b>	C1a	1	1	587068

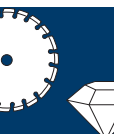










Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

# Diamond cutting discs Asphalt

## for joint cutters



	Best for   	Standard for   
<b>Product</b>	<b>Asphalt</b>	<b>Asphalt</b>
		
	Page 55	Page 55

**Materials**

Asphalt, bitumen	<input checked="" type="radio"/>	<input checked="" type="radio"/>
Asphalt over concrete	<input checked="" type="radio"/>	<input type="radio"/>
Concrete, fresh (abrasive)	<input checked="" type="radio"/>	<input checked="" type="radio"/>

● very suitable      ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



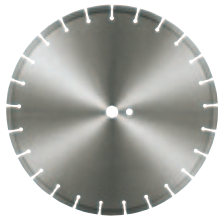
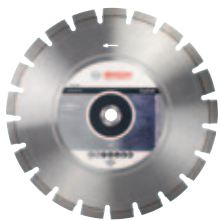
Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

### Diamond cutting discs **Best for Asphalt**

best  **Asphalt**  
  

- ▶ Ideal for cutting asphalt and asphalt over concrete. It is also possible to cut fresh concrete and occasionally concrete.
- ▶ Protective segments prevent premature wear of the base blade and guarantee maximum lifetime.
- ▶ Laser-welded diamond cutting segments up to a diameter of 700 mm. Brazed diamond cutting segments for diameters of 800 and 900 mm.
- ▶ \* With reduction ring.



	Diameter mm	Bore diameter mm	Cutting width mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>					<b>Ordering information</b>				
300	20.00	3.2	12		<b>2 608 603 639</b>	C1a	1	1	739719
300	25.40	3.2	12		<b>2 608 603 640</b>	C1a	1	1	739726
350	20/25.40*	3.2	12		<b>2 608 603 641</b>	C1a	1	1	739733
400	20/25.40*	3.2	12		<b>2 608 603 642</b>	C1a	1	1	739740
450	20/25.40*	3.6	12		<b>2 608 603 643</b>	C1a	1	1	739757
500	20/25.40*	3.6	12		<b>2 608 603 644</b>	C1a	1	1	739764
600	25.40	3.8	11		<b>2 608 603 450</b>	C1a	1	1	721905
700	25.40	4.5	11		<b>2 608 603 451</b>	C1a	1	1	721912
800	25.40	4.5	11		<b>2 608 603 452</b>	C1a	1	1	721929
900	25.40	4.5	11		<b>2 608 603 453</b>	C1a	1	1	721936


### Diamond cutting discs **Standard for Asphalt**


standard  **Asphalt**  
  

- ▶ Ideal for asphalt and occasional work in concrete
- ▶ Laser-welded diamond cutting segments.
- ▶ \* With reduction ring.



300	20/25.40*	2.8	10		<b>2 608 602 624</b>	C1a	1	1	581301
350	20/25.40*	3.2	10		<b>2 608 602 625</b>	C1a	1	1	581318
400	20/25.40*	3.6	10		<b>2 608 602 626</b>	C1a	1	1	581325
450	25.40	3.2	10		<b>2 608 602 627</b>	C1a	1	1	581332
500	25.40	3.6	10		<b>2 608 602 628</b>	C1a	1	1	581349

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

# Diamond grinding heads and polishing discs



Bosch diamond grinding heads are the ideal choice for finishing work in concrete. The continuous turbo grinding ring produces especially fine grinding results.



**Choice, top-class diamonds guarantee high grinding performance and a very good lifetime.**

This Bosch technology includes 100% dynamic counter-balancing of every grinding head during the manufacturing process. This results in vibration-free working and protects your power tool.



**Concrete**  
Ideal for quickly grinding down thick concrete layers. Grinding concrete is no longer a problem. The ideal solution for the professional user.



**Abrasive**  
The ideal grinding head for plaster and screed concrete. The hard metal bond resists wear caused by tough abrasive materials.



**Protective Coating**  
Thin layers of thermoplastic protective coating are no problem for this type. The medium-hard metal bond and wide segment spacing have been designed for low working temperatures. This prevents the protective coating from smearing during grinding.



**Universal**  
The continuous turbo grinding ring enables fine grinding results for finishing work in natural stone such as granite and in building materials such as concrete.



**Stone**  
The polishing discs enable a perfect grinding result when performing finishing work on natural stone.

# Diamond grinding heads and polishing discs for every material



	Best for Expert for Standard for	Best for Expert for	Best for	Best for	Best for
<b>Product</b>	Concrete Concrete Extraclean Concrete Turbo	Abrasive	Protective Coating	Universal Turbo	Stone

	Page 59	Page 62	Page 63	Page 63	Page 64
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**Materials**

Aerated concrete	●	●	○	○	
Asphalt, bitumen		●			
Basalt	●	○	○	●	
Bricks	●			●	
Cast asphalt	○	●			
Clinker stone, soft				●	
Concrete pipes/stones	●	○	○	●	
Concrete, fresh (abrasive)		●			
Concrete, old	●	○	○	●	
Eternit	○			●	
Granite				●	●
Hard casting forms				●	
Limestone, hard	●		○	○	
Limestone, soft	○	●		○	
Marble				●	●
Mortar, plaster	●	●		○	
Natural limestone	○	○	○	●	
Natural slate				●	
Pavement slabs (artificial stones)	●			●	
Plaster, plasterboard	○	●			
Poroton				●	
Porphyry				●	
Pumice stone	○	●	○		
Quartzite	○	○		●	
Sandstone	○	○	○	○	
Screed concrete	○	●		○	
Slag stone	○		○	○	
Thermo-plastic protective coatings			●		
Travertine				●	

● especially suitable   ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask



Wear ear protectors



Wear protective gloves



Wear protective shoes

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.

# Diamond grinding heads

especially suitable for concrete grinders

## Concrete

### Diamond grinding head Best for Concrete

best **Concrete**



- ▶ **Suitable for** quick grinding down of thick concrete layers
- ▶ With cobalt bond equipped with tungsten carbide for the toughest use
- ▶ Segments brazed
- ▶ Two rows of segments for even grinding and long life
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working



Product properties				Ordering information				
Unbalance, max. g*mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
50	125	22.23	4.5	<b>2 608 600 259</b>	C1a	1	1	143028

### Diamond grinding head Best for Concrete

best **Concrete**



- ▶ **Suitable for** quick grinding down of thick concrete layers
- ▶ **Suitable for** Hilti concrete grinder DG 150
- ▶ Segments brazed
- ▶ One segment row
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working



50	150	19/22.23	5	<b>2 608 603 326</b>	C1a	1	1	695459
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### Diamond grinding head Best for Concrete

best **Concrete**



- ▶ **Suitable for** quick grinding down of thick concrete layers.
- ▶ **Suitable for** Eibenstock concrete grinder EBS 180 H.
- ▶ Segments brazed.
- ▶ Two rows of segments for even grinding and long life.
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working.



Product properties				Ordering information					
Unbalance, max. g*mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode	
50	180	22.23	5.5	<b>2 608 603 328</b>	C1a	1	1	695473	

### Diamond grinding head Expert for Concrete

expert **Concrete**



- ▶ **Suitable for** grinding down thick concrete layers
- ▶ Segments brazed
- ▶ Two rows of segments for even grinding
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working



50	125	22.23	4.5	<b>2 608 602 552</b>	C1a	1	1	578837
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### Diamond grinding head Expert for Concrete Extraclean

expert **Concrete extraclean**



- ▶ **Suitable for** grinding down thick concrete layers.
- ▶ Segments brazed.
- ▶ L-shaped segment arrangement for very clean, consistent surfaces.
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working.



50	125	22.23	4.5	<b>2 608 602 554</b>	C1a	1	1	578851
----	-----	-------	-----	----------------------	-----	---	---	--------

### Diamond grinding head Standard for Concrete

standard  **Concrete** ▶ **Suitable for** grinding down thick concrete layers.



- ▶ Segments sintered.
- ▶ One segment row.
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working.



Product properties				Ordering information					
Unbalance, max. g*mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3168140...	
50	105	22.23	3	<b>2 608 603 312</b>	C1a	1	1	695183	

### Diamond grinding head Standard for Concrete Turbo

standard  **Concrete** ▶ **Suitable for** grinding down thick concrete layers.



- ▶ Segments sintered.
- ▶ The continuous turbo grinding ring produces fine grinding results for finishing work on building materials such as concrete.
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working.



50	105	22.23	3	<b>2 608 603 313</b>	C1a	1	1	695190
----	-----	-------	---	----------------------	-----	---	---	--------

### Diamond grinding head Standard for Concrete

standard  **Concrete** ▶ **Suitable for** quick grinding down of thick concrete layers.



- ▶ **Suitable for** Eibenstock concrete grinder EBS 180 H.
- ▶ Segments brazed.
- ▶ One segment row.
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working.



50	180	22.23	5.5	<b>2 608 603 327</b>	C1a	1	1	695466
----	-----	-------	-----	----------------------	-----	---	---	--------

# Abrasive materials

## Diamond grinding head Best for Abrasive

best  **Abrasive**  
  



- ▶ **Suitable for** large-area removal of abrasive materials such as lime plaster, hard finish plaster (floor subsurface), sandstone or very abrasive concrete – Not suitable for grinding hard materials
- ▶ Hard metal bond resists loads caused by tough abrasive materials
- ▶ Blunt-welded segments
- ▶ Two rows of segments for even grinding and long life
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working



Product properties				Ordering information					
Unbalance, max. g*mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...	
50	125	22.23	4.5	<b>2 608 600 260</b>	C1a	1	1	143035	

## Diamond grinding head Expert for Abrasive


expert  **Abrasive**  
  




- ▶ **Suitable for** large-area removal of abrasive materials such as lime plaster, hard finish plaster (floor subsurface), sandstone or very abrasive concrete – Not suitable for grinding hard materials
- ▶ Segments brazed
- ▶ Two rows of segments for even grinding
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working



50	125	22.23	4.5	<b>2 608 602 553</b>	C1a	1	1	578844	
----	-----	-------	-----	----------------------	-----	---	---	--------	--

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

# Protective coatings

## Diamond grinding head Best for Protective Coating

best **Protective Coating**



- ▶ **Suitable for** grinding thin layers of thermo-plastic protective coatings on concrete, screed and glass fibre – Not suitable for large material removal of concrete
- ▶ The medium-hard metal bond and wide segment spacing have been designed for low working temperatures, thus preventing the protective coating from smearing during grinding
- ▶ Blunt-welded segments
- ▶ Two rows of segments for even grinding and long life
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working



Product properties				Ordering information					
Unbalance, max. g*mm	Diameter mm	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
50	125	22.23	4.5	<b>2 608 600 258</b>	C1a	1	1	143011	

# Universal

## Diamond grinding head Best for Universal Turbo

best **Universal**



- ▶ **Suitable for** fine surfaces on granite (hard and soft), building materials, artificial stone, concrete and for working on edges without breakage
- ▶ The continuous turbo grinding ring produces fine grinding results for finishing work on natural stone such as granite and building materials such as concrete
- ▶ Maximum unbalance of 50 g\*mm for vibration-free working



50	125	22.23	5	<b>2 608 600 261</b>	C1a	1	1	143042
----	-----	-------	---	----------------------	-----	---	---	--------

# Diamond polishing discs

## Diamond polishing discs for wet applications



- ▶ The diamond polishing disc is suitable for natural stone, and mainly for granite and marble. Use the diamond polishing disc with water and a rotational speed of less than 4000 rpm. For ideal polishing results, all grit sizes should be used (50, 100, 200, 400, 800, 1500, 3000 and high-gloss polishing disc)
- ▶ Synthetic resin bonded diamond backing with Velcro-type fastening system



Diameter mm	Grit	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
-------------	------	------------------	-------------------	-------------	----------------	---------------	------------------------	--------------------

Product properties			Ordering information					
Pack of 10								
100	50	-	3	2 608 603 385	C1a	10	1	705660

Pack of 10								
100	100	-	3	2 608 603 386	C1a	10	1	705677

Pack of 10								
100	200	-	3	2 608 603 387	C1a	10	1	705684

Pack of 10								
100	400	-	3	2 608 603 388	C1a	10	1	705691

Pack of 10								
100	800	-	3	2 608 603 389	C1a	10	1	705707

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



### Diamond polishing discs for wet applications



Product properties				Ordering information						
Diameter mm	Grit	Bore diameter mm	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...		
Pack of 10										
100	1500	-	3	2 608 603 390	C1a	10	1	705714		



Pack of 10									
100	3000	-	3	2 608 603 391	C1a	10	1	705721	



High-gloss polishing disc									
Pack of 10									
100	-	-	3	2 608 603 392	C1a	10	1	705738	



1 each from grit 50 to high-gloss polishing disc									
Pack of 8									
100	-	-	3	2 608 603 393	C1a	8	1	705745	

### Backing pad with M14 mount for diamond polishing discs

- ▶ Backing pad with Velcro-type fastening system and M14 thread. Max. 4000 rpm

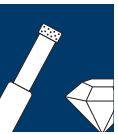


Product properties				Ordering information					
Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...					
Pack of 1									
2 608 603 435	P1b	1	1	711067					



# Dry Speed diamond cutters:

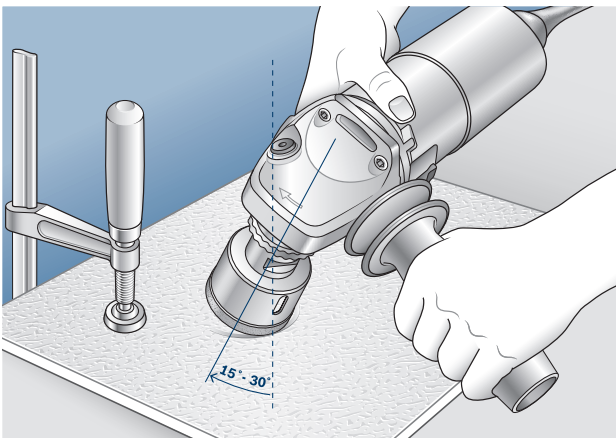
for the highest drilling speed in all hard tiles



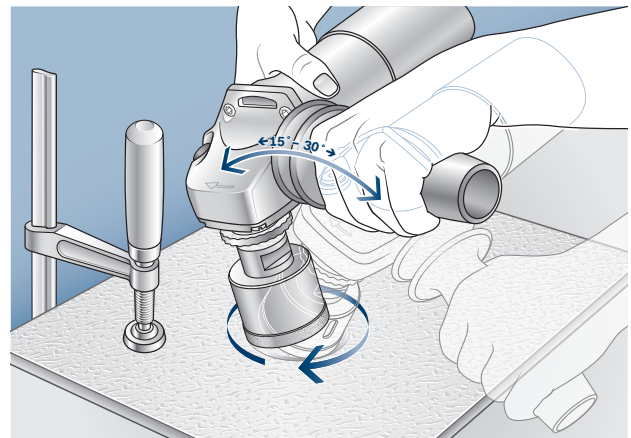
The diamond dry cutters with M 14 shank for angle grinders with a maximum speed of 11,000 rpm achieve a considerably higher cutting speed and have a longer lifetime than comparable wet drilling products. Outstanding feature:

- More holes can be drilled in a shorter time and with less effort

### Recommended Instructions



Apply the cutter at an incline to start drilling (angle of 15° to 30°) and gradually straighten it up.

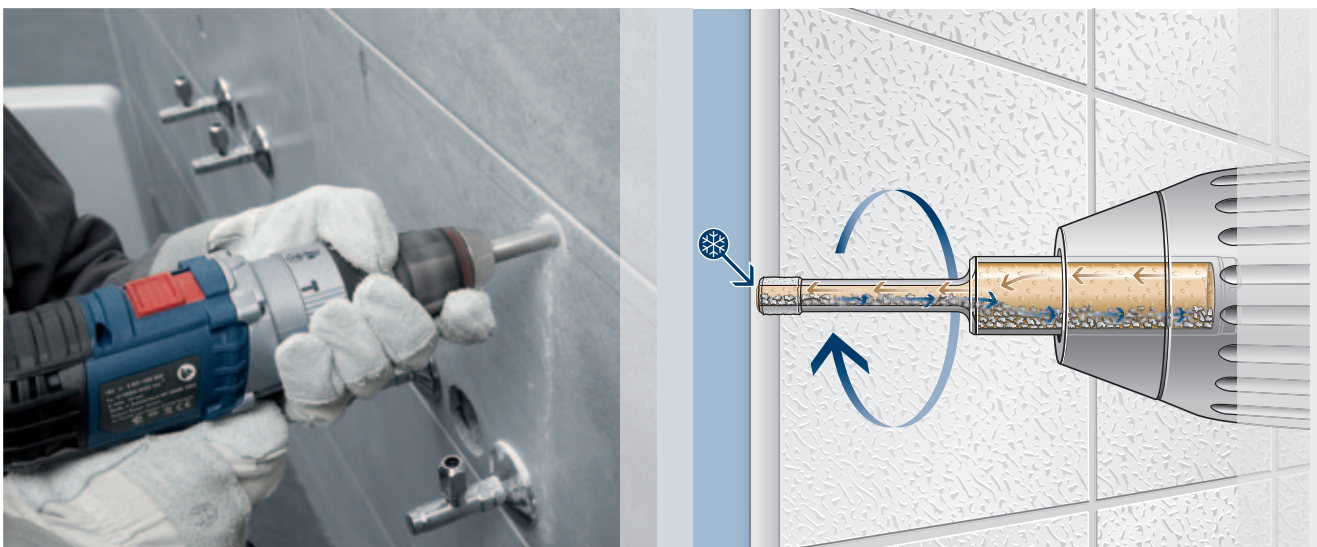
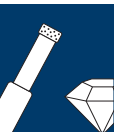


Drill through the tile or natural stone slab with slight circular motion.



# Easy Dry diamond drill bits:

long lifetime, easy handling



The strength of the new Easy Dry diamond drill bits lies in their easy handling and their very long lifetime despite dry use. This minimises time-consuming preparatory work, which is common with wet drilling.

- ▶ No more installing of water cooling systems
- ▶ No longer necessary to remove the piece of drilled material
- ▶ No time-consuming cleaning of the work area after drilling
- ▶ Self-sealing drill bit; coolant does not leak

The drill bit's diamonds are cooled by a vegetable oil based coolant inside the drill bit shank. This coolant flows through the drill bit tip during drilling and cools the diamonds.

The coolant is released by the rotary motion of the drill bit and by the volume reduction in the bit body. The diamonds are effectively cooled during drilling. This prevents the diamonds from burning up prematurely and increases their lifetime.



# For universal use:

## Diamond core cutters and core edge sinkers



Wet drilling with a system: Bosch Diamond Drill GDB 2500 WE, diamond core cutters, Drill Stand S 500 A, dust extraction device and all-purpose vacuum cleaner.

















Dry drilling with the Bosch Diamond Drill GDB 1600 DE – non-impact, precise, stationary or hand-guided and with user-friendly dust extraction.

**You can achieve everything from a single source thanks to the clearly structured range of diamond core cutters and the matching system accessories from Bosch.**

The durable Bosch diamond core cutters are designed to handle the highest drilling speeds and are ideal for use in all conventional materials.

The new roof-shaped segments allow for rapid centring and an excellent drilling start with the core cutter. The special segments guarantee a faster rate of drilling due to the reduced friction, from as early as the first bore hole.

	 <b>Wet core cutters</b> G 1/2" 1 1/4" UNC	 <b>Dry core cutters</b> 1 1/4" UNC and G 1/2"	 <b>Diamond drill bits and diamond holesaw</b> <b>Diamond for Hard Ceramics</b>	 <b>Diamond dry drill bits</b>	 <b>Diamond cutters Dry Speed</b>	 <b>Dry core edge sinkers M16</b>	 <b>Dry core edge sinkers with Power-Change adapter</b>
	 Page 75	 Page 78	 Page 92	 Page 96	 Page 98	 Page 82	 Page 82
Asphalt	○						
Cement stones/pipes	●	○				○	
Clay stones/pipes	●	○				○	
Concrete stones	●	○					
Concrete, hard aggregates	●						
Concrete, medium aggregates	●						
Concrete, soft aggregates	●	●					
Concrete, fresh	●						
Concrete, heavily reinforced	●						
Concrete, reinforced	●						
Exposed concrete	●	○				○	
Gneiss, granite	●	○	○	○	●		
Gypsum		○				●	●
Limestone, hard	●	●				●	
Limestone, soft	●	●				○	●
Marble	●	○	●	●	●		
Porous concrete	●	●				●	●
Porphyry	○						
Sandstone, hard	●	●				●	
Sandstone, medium	●	●				●	●
Sandstone, soft	●	●				○	●
Slag stone	●					●	○
Slate	●		○	○	○		
Tiles (ceramic)			●	●	●		
Tiles (fine stoneware)			●	●	●		
Tiles (stoneware)			●	●	●		

● especially suitable ○ suitable

Recommended work safety:



Wear protective glasses



Wear dust mask

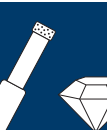


Wear ear protectors



Wear protective gloves

You will find a comprehensive range of protective glasses, dust masks, etc. in Segment Catalogue No. 1 starting on page 309.



# Diamond drilling with Bosch:

## the complete system from a single source

### Wet drilling (stationary)

#### Diamond drill



GDB 1600 WE Professional, 1600 W G 1/2" and 1 1/4" UNC toolholder (0 601 189 ...)



GDB 2500 WE Professional, 2500 W G 1/2" and 1 1/4" UNC toolholder (0 601 18P ...)

#### Diamond wet core cutter



G 1/2" 12-35 x 300 mm  
37-47 x 400 mm



1 1/4" UNC 52-300 x 450 mm

#### Guiding, water cooling and extraction



S 500 A drill stand  
(0 601 190 025)



Water collection ring for  
S 500 A up to 212 mm  
diameter  
(2 609 390 389)



Water pressure container  
or water connection  
(2 609 390 308)



GAS 50 Professional  
(0 601 989 ...)

#### Drill stand fitting



With fixings for concrete  
Complete set  
(2 607 000 744)



With fixings for masonry  
Complete set  
(2 607 000 745)



With quick fit column  
For fast fitting of the Drill Stand  
S 500 A by clamping between floor  
and ceiling  
(2 608 597 111)



## Dry drilling (stationary/hand-guided)

### Diamond drill



GDB 1600 DE Professional, 1600 W  
G 1/2" and 1 1/4" UNC toolholder  
(0 601 188 ...)

### Diamond dry core cutter



1 1/4" UNC 32-52 x 330 mm  
62-157 x 400 mm

### Guiding



Stationary  
S 500 A drill stand  
(0 601 190 025)



Hand-guided  
Drilling cross with  
pilot drilling aid

### Dust extraction



GAS 50 Professional  
(0 601 989 ...)

### Drill stand fitting



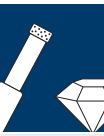
With fixings for concrete  
Complete set  
(2 607 000 744)



With fixings for masonry  
Complete set  
(2 607 000 745)



With quick fit column, for fast fitting  
of the Drill Stand S 500 A by clamping  
between floor and ceiling  
(2 608 597 111)



## Dry drilling (hand-guided)

### High-torque power tool and corresponding adapter for G 1/2" core cutters

SDS-plus rotary hammer with impact function which can be switched off



e.g. Bosch GBH 2-26 DRE Professional, 800W



SDS-plus → G 1/2"  
(2 608 598 123)

Direct fitting on drill shaft (without drill chuck)



5/8" – 16UNF → G 1/2"  
(2 608 598 125)



1/2" – 20UNF → G 1/2"  
(2 608 598 126)

Drill with SDS-DI or Hilti BI holder



e.g. Bosch GDB 1600 DE before 2004



SDS-DI → G 1/2"  
(2 608 598 127)

Hilti DD100



Hilti DD100 G 1/2"  
(2 608 598 124)

### Hand-guided dry core cutter with G 1/2" fitting



Best for Universal: 22-32 x 350 mm, 38-202 x 150 mm  
Professional for Universal: 28 x 350mm, 38-127 x 150 mm



Pilot drill bit with taper shank. Length of 200 mm for use without dust extraction  
(2 608 597 921)

### Extension for dry core cutters with G 1/2" fitting (optional)



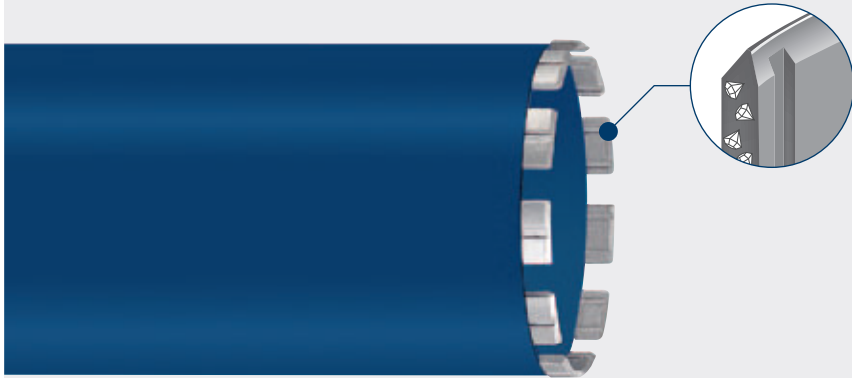
150 mm from core cutter diameter of 32 mm  
(2 608 598 128)



300 mm from core cutter diameter of 32 mm  
(2 608 598 129)

# Wet core cutters

Ideal for drilling in concrete and reinforced concrete



### Special segment shape

Speed Stripes roof segment for particularly high drilling speed, faster centring, faster drilling starts, long lifetime, better drilling dust removal, less vibration, less friction



G 1/2" fitting  
12 to 47 mm diameter



1 1/4" UNC fitting  
52 to 300 mm diameter

**10 mm** segment height  
at 12 to 47 mm diameter

**11.5 mm** segment height  
at 52 to 300 mm diameter

## Diamond wet core cutters G 1/2" and 1 1/4" UNC Best for Concrete

best **Concrete**

- ▶ Universal segment for concrete. Very high cutting performance and long life.
- ▶ **Note:** can only be used in machines designed for wet drilling. Use Bosch extractor GAS 35 M AFC or GAS 55 M AFC Professional for extraction.



Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>				<b>Ordering information</b>				
12	300	Ring	10	2 608 580 542	C0a	1	1	595438
14	300	Ring	10	2 608 580 543	C0a	1	1	595445
16	300	Ring	10	2 608 580 544	C0a	1	1	595452
18	300	Ring	10	2 608 580 545	C0a	1	1	595469
20	300	Ring	10	2 608 580 546	C0a	1	1	595476
22	300	Ring	10	2 608 580 547	C0a	1	1	595483
24	300	Ring	10	2 608 580 548	C0a	1	1	595490
25	300	Ring	10	2 608 580 549	C0a	1	1	595506
28	300	Ring	10	2 608 580 550	C0a	1	1	595513

Pack quantity  
(Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Diamond wet core cutters G 1/2" and 1 1/4" UNC Best for Concrete

Diameter mm		Working length mm		Number of segments		Segment height mm		Part number		Packaging type		Pack quantity		Minimum order quantity		Barcode 3165140...	
Product properties								Ordering information									
30	300	Ring	10	2 608 580 551	C0a	1	1	595520									
32	300	Ring	10	2 608 580 552	C0a	1	1	595537									
35	300	Ring	10	2 608 580 553	C0a	1	1	595544									
37	400	Ring	10	2 608 580 554	C0a	1	1	595551									
40	400	Ring	10	2 608 580 555	C0a	1	1	595568									
42	400	Ring	10	2 608 580 556	C0a	1	1	595575									
47	400	Ring	10	2 608 580 557	C0a	1	1	595582									
52	450	5	11.5	2 608 580 558	C0a	1	1	595599									
57	450	5	11.5	2 608 580 559	C0a	1	1	595605									
62	450	6	11.5	2 608 580 560	C0a	1	1	595612									
72	450	7	11.5	2 608 580 561	C0a	1	1	595629									
77	450	7	11.5	2 608 580 562	C0a	1	1	595636									
82	450	7	11.5	2 608 580 563	C0a	1	1	595643									
92	450	8	11.5	2 608 580 564	C0a	1	1	595650									
102	450	9	11.5	2 608 580 565	C0a	1	1	595667									
107	450	9	11.5	2 608 580 566	C0a	1	1	595674									
112	450	9	11.5	2 608 580 567	C0a	1	1	595681									
122	450	10	11.5	2 608 580 568	C0a	1	1	595698									
127	450	11	11.5	2 608 580 569	C0a	1	1	595704									
132	450	11	11.5	2 608 580 570	C0a	1	1	595711									
138	450	11	11.5	2 608 580 571	C0a	1	1	595728									
152	450	12	11.5	2 608 580 572	C0a	1	1	595735									
162	450	12	11.5	2 608 580 573	C0a	1	1	595742									
172	450	12	11.5	2 608 580 574	C0a	1	1	595759									
182	450	13	11.5	2 608 580 575	C0a	1	1	595766									
186	450	13	11.5	2 608 580 576	C0a	1	1	595773									
202	450	14	11.5	2 608 580 577	C0a	1	1	595780									
212	450	14	11.5	2 608 580 578	C0a	1	1	595797									
226	450	15	11.5	2 608 580 579	C0a	1	1	595803									
250	450	16	11.5	2 608 580 580	C0a	1	1	595810									
276	450	17	11.5	2 608 580 581	C0a	1	1	595827									
300	450	18	11.5	2 608 580 582	C0a	1	1	595834									



### Segments for diamond core cutters 1 1/4" UNC Best for Concrete

best **Concrete**

- ▶ Segments for retipping segmented Best for Concrete core cutters.
- ▶ **Suitable** for concrete and reinforced concrete with normal to hard aggregates, masonry.



For core cutter diameter mm		Number of segments		Segment height mm		Part number		Packaging type		Pack quantity		Minimum order quantity		Barcode 3165140...	
Product properties				Ordering information											
52	5	11.5	2 600 116 053	P0b	5	1	597371								
57	5	11.5	2 600 116 054	P0b	5	1	597388								
62	6	11.5	2 600 116 055	P0b	6	1	597395								


Pack quantity (Pieces per pack)


Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Segments for diamond core cutters 1 1/4" UNC Best for Concrete

For core cutter diameter mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>72</b> <b>77</b> <b>82</b>	7	11.5	<b>2 600 116 056</b>	P0b	7	1	597548
<b>92</b>	8	11.5	<b>2 600 116 057</b>	P0b	8	1	597555
<b>102</b> <b>107</b> <b>112</b>	9	11.5	<b>2 600 116 058</b>	P0b	9	1	597562
<b>122</b>	10	11.5	<b>2 600 116 059</b>	P0b	10	1	597579
<b>127</b>	11	11.5	<b>2 600 116 060</b>	P0b	11	1	597586
<b>132</b>	11	11.5	<b>2 600 116 061</b>	P0b	11	1	597593
<b>138</b>	11	11.5	<b>2 600 116 062</b>	P0b	11	1	597609
<b>152</b> <b>162</b>	12	11.5	<b>2 600 116 063</b>	P0b	12	1	597616
<b>172</b>	12	11.5	<b>2 600 116 064</b>	P0b	12	1	597623
<b>182</b> <b>186</b>	13	11.5	<b>2 600 116 065</b>	P0b	13	1	597630
<b>202</b> <b>212</b>	14	11.5	<b>2 600 116 066</b>	P0b	14	1	597647
<b>226</b>	15	11.5	<b>2 600 116 067</b>	P0b	15	1	597654
<b>250</b>	16	11.5	<b>2 600 116 068</b>	P0b	16	1	597661
<b>276</b>	17	11.5	<b>2 600 116 069</b>	P0b	17	1	597678
<b>300</b>	18	11.5	<b>2 600 116 070</b>	P0b	18	1	597685

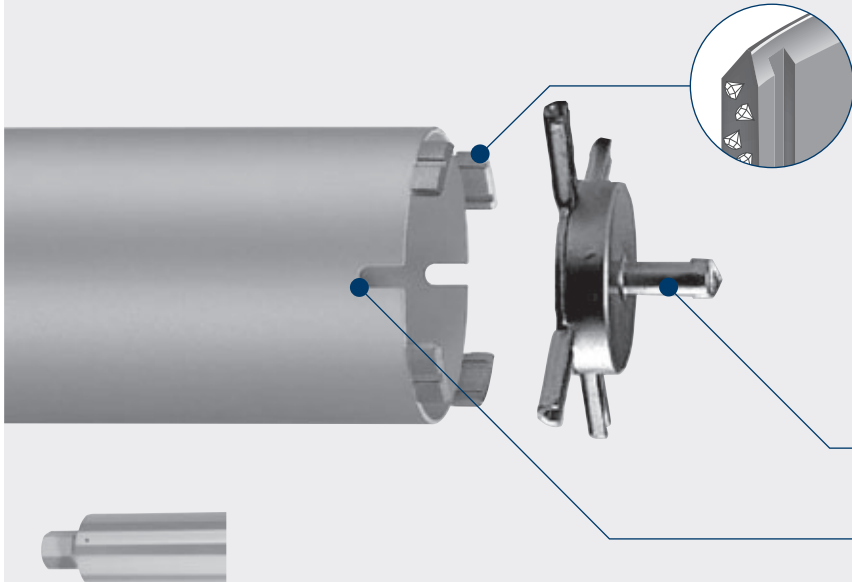


 Pack quantity  
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

# Dry core cutters

Ideal for drilling limestone, masonry and brick



### Special segment shape

Speed Stripes roof segment for particularly high drilling speed, faster centring, faster drilling starts, long lifetime, better drilling dust removal, less vibration, less friction

### Drilling cross (page 85)

for easy drilling starts

### Holder for drilling cross

**10 mm** segment height at 32 to 42 mm diameter  
**11.5 mm** segment height at 52 to 157 mm diameter

1 1/4" UNC fitting  
 32 to 157 mm diameter

## Diamond dry core cutters 1 1/4" UNC Best for Universal

best **Universal**

- ▶ Universal segment for limestone, brick and sandstone
- ▶ **Note:** Use Bosch extractor GAS 35 M AFC or GAS 55 M AFC Professional for extraction.
- ▶ **Appropriate for** all brands of diamond drills with 1 1/4" UNC connection



Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
<b>Product properties</b>				<b>Ordering information</b>				
Diamond dry core cutter 1 1/4" UNC								
32	330	Ring	10	<b>2 608 580 583</b>	C0a	1	1	595841
42	330	Ring	10	<b>2 608 580 584</b>	C0a	1	1	595858
52	330	3	11.5	<b>2 608 580 585</b>	C0a	1	1	595865
62	400	4	11.5	<b>2 608 580 586</b>	C0a	1	1	595872
68	400	4	11.5	<b>2 608 580 587</b>	C0a	1	1	595889
87	400	4	11.5	<b>2 608 580 588</b>	C0a	1	1	595896
102	400	4	11.5	<b>2 608 580 589</b>	C0a	1	1	595902


Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Diamond dry core cutters 1 1/4" UNC Best for Universal

Product properties				Ordering information				
Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Diamond dry core cutter 1 1/4" UNC								
112	400	6	11.5	2 608 580 590	C0a	1	1	595919
122	400	6	11.5	2 608 580 591	C0a	1	1	595926
132	400	6	11.5	2 608 580 592	C0a	1	1	595933
142	400	8	11.5	2 608 580 593	C0a	1	1	595940
152	400	8	11.5	2 608 580 594	C0a	1	1	595957
157	400	8	11.5	2 608 580 595	C0a	1	1	595964

### Segments for diamond core cutters 1 1/4" UNC Best for Universal

best  **Universal** ▶ Segments for retipping segmented Best for Universal core cutters.



Product properties			Ordering information				
For core cutter diameter mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Suitable for limestone, brick, masonry							
52	3	11.5	2 600 116 071	P0b	3	1	597692
62	4	11.5	2 600 116 072	P0b	4	1	597708
68	4	11.5	2 600 116 073	P0b	4	1	597715
87	4	11.5	2 600 116 074	P0b	4	1	597722
102	4	11.5	2 600 116 075	P0b	4	1	597739
112	6	11.5	2 600 116 076	P0b	6	1	597746
122	6	11.5	2 600 116 077	P0b	6	1	597753
132	6	11.5	2 600 116 078	P0b	6	1	597760
142	8	11.5	2 600 116 082	P0b	8	1	621519
152							
157							



## Diamond dry core cutter G 1/2" Best for Universal

best  **Universal**  
  

- ▶ Universal segment for limestone, brick and sandstone.
- ▶ Very high cutting performance and long life in masonry.

Product properties				Ordering information				
Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...
Diamond dry core cutter G 1/2"								
22	350	3	7	<b>2 608 587 313</b>	C0a	1	1	623766
28	350	3	7	<b>2 608 587 314</b>	C0a	1	1	623773
32	350	3	7	<b>2 608 587 315</b>	C0a	1	1	623780
38	150	3	7	<b>2 608 587 316</b>	C0a	1	1	623797
42	150	3	7	<b>2 608 587 317</b>	C0a	1	1	623803
48	150	3	7	<b>2 608 587 318</b>	C0a	1	1	623810
52	150	4	7	<b>2 608 587 319</b>	C0a	1	1	623827
60	150	4	7	<b>2 608 587 320</b>	C0a	1	1	623834
65	150	4	7	<b>2 608 587 321</b>	C0a	1	1	623841
68	150	4	7	<b>2 608 587 322</b>	C0a	1	1	623858
72	150	4	7	<b>2 608 587 323</b>	C0a	1	1	623865
78	150	5	7	<b>2 608 587 324</b>	C0a	1	1	623872
82	150	5	7	<b>2 608 587 325</b>	C0a	1	1	623889
92	150	5	7	<b>2 608 587 326</b>	C0a	1	1	623896
102	150	5	7	<b>2 608 587 327</b>	C0a	1	1	623902
107	150	6	7	<b>2 608 587 328</b>	C0a	1	1	623919
117	150	6	7	<b>2 608 587 329</b>	C0a	1	1	623926
127	150	6	7	<b>2 608 587 330</b>	C0a	1	1	623933
132	150	6	7	<b>2 608 587 331</b>	C0a	1	1	623940
142	150	7	7	<b>2 608 587 332</b>	C0a	1	1	623957
152	150	7	7	<b>2 608 587 333</b>	C0a	1	1	623964
162	150	7	7	<b>2 608 587 334</b>	C0a	1	1	623971
202	150	9	7	<b>2 608 587 335</b>	C0a	1	1	623988



## Diamond dry core cutter G 1/2" Standard for Universal

standard  **Universal**  
  


- ▶ Universal segment for limestone, brick and sandstone.
- ▶ High cutting performance and long life in masonry.



Diamond dry core cutter G 1/2"								
28	350	3	7	<b>2 608 587 336</b>	C0a	1	1	623995
38	150	3	7	<b>2 608 587 337</b>	C0a	1	1	624008
48	150	3	7	<b>2 608 587 338</b>	C0a	1	1	624015
52	150	4	7	<b>2 608 587 339</b>	C0a	1	1	624022
65	150	4	7	<b>2 608 587 340</b>	C0a	1	1	624039
107	150	6	7	<b>2 608 587 341</b>	C0a	1	1	624046
117	150	6	7	<b>2 608 587 342</b>	C0a	1	1	624053
127	150	6	7	<b>2 608 587 343</b>	C0a	1	1	624060



## 11-piece diamond dry core cutter kit G 1/2" Standard for Universal

- standard  **Universal** ▶ Universal segment for limestone, brick and sandstone.  
 ▶ High cutting performance and long life in masonry.

Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties				Ordering information				

5-piece diamond dry core cutter set G 1/2" including:

- 1 x ejector drift
- 1 x hex adapter – G 1/2"
- 1 x SDS-plus adapter – G 1/2"
- 1 x hex extension – G 1/2" (240 mm)
- 1 x SDS-plus extension – G 1/2" (240 mm)
- 1 x 200 mm pilot drill bit



38	150	4	7	<b>2 608 587 007</b>	U0	5	1	625081
52								
65								
117								
127								



# Core edge sinkers

Ideal for drilling in limestone, masonry, brick

Optimised segments for particularly fast drill feed and a long lifetime in hard or medium-hard materials

**Ideal for medium-hard building materials**



**M16**  
fits all standard shanks

**7 mm** usable segment height

**Ideal for hard building materials**



**Power-Change adapter fitting**  
for fast and safe attachment and release of the pilot drill bit and core edge sinker, with just one click

**10 mm** usable segment height

## Dry core edge sinkers with Power Change adapter

best **Universal**

► For drilling without impact. For drills with at least 1000 W. Ideal speed from 1500 to 2000 rpm.

	Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3168140...
	<b>Product properties</b>				<b>Ordering information</b>				
	suitable for soft to medium-hard building materials, such as limestone, brick, clinker, masonry.								
	68	60	3	7	<b>2 608 550 569</b>	C0a	1	1	464222
	82	60	4	7	<b>2 608 550 571</b>	C0a	1	1	464246
	<b>Product properties</b>				<b>Ordering information</b>				
	suitable for hard building materials, such as highly compressed limestone, brick, clinker, masonry.								
	68	60	3	10	<b>2 608 550 568</b>	C0a	1	1	464215
	82	60	4	10	<b>2 608 550 570</b>	C0a	1	1	464239

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Diamond core edge sinkers with M16 shank

best **Universal**

► For drilling without impact. For drills with at least 1000 W. Ideal speed from 1500 to 2000 rpm.



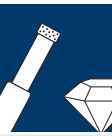
Product properties				Ordering information				
Diameter mm	Working length mm	Number of segments	Segment height mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
suitable for soft to medium-hard building materials, such as limestone, brick, clinker, masonry								
68	60	3	7	2 608 550 575	C0a	1	1	464284
82	60	4	7	2 608 550 577	C0a	1	1	464307
suitable for hard building materials, such as highly compressed limestone, brick, clinker, masonry.								
68	60	3	10	2 608 550 574	C0a	1	1	464277
82	60	4	10	2 608 550 576	C0a	1	1	464291

### Accessories for diamond core edge sinkers with Power-Change adapter

Product properties		Ordering information				
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Power-Change adapter with 8 mm hex shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.						
		2 608 584 772	PC1b	1	1	375870
Power-Change adapter with SDS-plus shank with tungsten carbide pilot drill bit. For holesaw diameter of 19-159 mm.						
		2 608 584 773	PC1b	1	1	375887
Power-Change adapter Heavy Duty with 11 mm hex shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.						
		2 608 580 095	PC1b	1	1	469500
Power-Change adapter with SDS-plus shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.						
		2 608 584 845	PC1b	1	1	429252

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



## Accessories for diamond core edge sinkers with Power-Change adapter

Product properties				Ordering information				
Diameter mm	Diameter/width across flats mm	Adapter for machine side	Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Tungsten carbide pilot drill bit for holesaws with cutting capacity <60 mm with 1/4" hex shank, 118° drill bit tip. Centred, special multi-purpose diamond-ground carbide tips								
				<b>2 608 584 777</b>	PC1d	1	1	375924



## Accessories for diamond core edge sinkers M16

Product properties				Ordering information				
Diameter mm	Diameter/width across flats mm	Adapter for machine side	Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Adapter 5/8"-16UNF with M 16								
-	-	5/8" - 16 UNF	-	<b>2 600 116 081</b>	P0b	1	1	621502
Hex shank for core cutters with M16								
-	11	-	80	<b>2 608 550 078</b>	P1e	1	1	084680
-	11	-	220	<b>2 608 598 109</b>	P1e	1	1	096744
SDS-plus shank for core cutters with M16								
-	-	-	105	<b>2 608 550 057</b>	P1e	1	1	046138
-	-	-	220	<b>2 608 598 110</b>	P1e	1	1	096751
Pilot drill bit for hexagonal toolholder								
<b>8</b>	-	-	120	<b>2 608 550 079</b>	PC1d	1	1	085403



# Accessories for Bosch diamond drilling systems

► System parts and accessories for optimum work on the construction site

## Drilling crosses for dry core cutters 1 1/4" UNC



Product properties		Ordering information				
Diameter/width across flats mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
32	2 608 597 475	C0a	1	1	110013	
42	2 608 597 476	C0a	1	1	110020	
52	2 608 597 477	C0a	1	1	110037	
62	2 608 597 904	C0a	1	1	220057	
68	2 608 597 478	C0a	1	1	110044	
87	2 608 597 479	C0a	1	1	110051	
102	2 608 597 480	C0a	1	1	110068	
112	2 608 597 481	C0a	1	1	110075	
122	2 608 597 905	C0a	1	1	220064	
132	2 608 597 482	C0a	1	1	110082	

## Adapter for diamond core cutters

















Product properties			Ordering information				
Adapter for machine side	Adapter for core side	Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
1 1/4" UNC	G 1/2"	-	2 608 598 043	P1h	1	1	116169
G 1/2"	SDS-DI	-	2 608 550 141	P1h	1	1	108003
G 1/2"	G 1/2"	-	2 608 598 145	P1h	1	1	639569
1 1/4" UNC	SDS-DI	-	2 608 550 140	P1h	1	1	107990
G 1/2"	1 1/4" UNC	-	2 608 598 042	P1h	1	1	116152
SDS-DI	1 1/4" UNC	-	2 608 550 142	P1h	1	1	108010


Pack quantity (Pieces per pack)


Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



### Adapter for diamond core cutters

	Adapter for machine side	Adapter for core side	Total length mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
	SDS-DI	G 1/2"	-	<b>2 608 550 143</b>	P1h	1	1	108027
	SDS-plus	G 1/2"	115	<b>2 608 598 123</b>	C0a	1	1	230445
	SDS-plus	G 1/2"	240	<b>2 608 580 864</b>	C0a	1	1	660518
	Hexagonal	G 1/2"	88	<b>2 608 598 122</b>	C0a	1	1	230438
	Hexagonal	G 1/2"	240	<b>2 608 580 865</b>	C0a	1	1	660501
	Hilti DD100	G 1/2"	-	<b>2 608 598 124</b>	P1h	1	1	230452
	5/8" x 16 UNF	G 1/2"	-	<b>2 608 598 125</b>	P1h	1	1	230469
	1/2" 20 UNF	G 1/2"	-	<b>2 608 598 126</b>	P1h	1	1	230476
	SDS-DI	G 1/2"	-	<b>2 608 598 127</b>	P1h	1	1	230483
	Pixi	1 1/4" UNC	-	<b>2 608 598 150</b>	P1h	1	1	639613
	1 1/4" UNC	Pixi	-	<b>2 608 598 151</b>	P1h	1	1	639620
	5/8" x 16 UNF	1 1/4" UNC	-	<b>2 608 598 153</b>	P1h	1	1	639644
	M16	G 1/2"	-	<b>2 608 000 503</b>	P1h	1	1	660532
	M18	G 1/2"	-	<b>2 608 000 504</b>	P1h	1	1	660549

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Extensions for diamond core cutters

Product properties	Ordering information
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Extension for core cutters with SDS-DI fitting as of diameter 62 mm

	300	2 608 598 112	P0h	1	1	108034
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Extension for core cutters with G 1/2" fitting as of diameter 32 mm

	300	2 608 598 044	P1h	1	1	116176
	500	2 608 598 143	P1h	1	1	108027

Extension for core cutters with 1 1/4" UNC fitting as of diameter 45 mm

	300	2 608 598 045	P1h	1	1	116183
	500	2 608 598 144	P1h	1	1	639552

Extension for core cutters with G 1/2" fitting as of diameter 32 mm

	150	2 608 598 128	C0a	1	1	230490
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Extension for dry core cutters with G 1/2" fitting

	150	2 608 598 146	P1h	1	1	639576
	250	2 608 598 147	P1h	1	1	639583

### Water pressure container



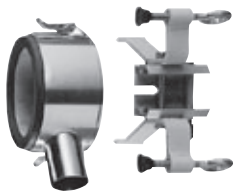

- ▶ **Suitable for** wet drilling work on construction sites without water connection.
- ▶ Steel container with special plastic coating.
- ▶ Filling capacity: 10 litres.

Water pressure container



-	2 609 390 308	C0a	1	1	107907
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### Water collection ring for Drill Stands S 500 and S 500 A Professional



- ▶ Collects the water from the drilled hole.
- ▶ Prevents soiling and water damage when used with the all-purpose extractor.


Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
 <p>Water collection ring for Drill Stand S 500 Professional Max. core cutter diameter 92 mm <b>Appropriate for</b> GDB 1600 WE Professional</p>	2 609 390 310	C0a	1	1	107921
 <p>Water collection ring for Drill Stand S 500 A Professional Max. core cutter diameter 150 mm <b>Appropriate for</b> GDB 1600 WE; GDB 2200; GDB 2500 WE Professional</p>	2 609 390 389	C0a	1	1	288774


### Seal cover for water collection ring

Product properties	Diameter mm	Ordering information				
		Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
 <p>Seal cover for water collection ring 2 609 390 310</p>	123	2 609 390 311	C0a	10	1	107938
 <p>Seal cover for water collection ring 2 609 390 389</p>	235	2 609 390 391	C0a	2	1	288798

### Fixing sets

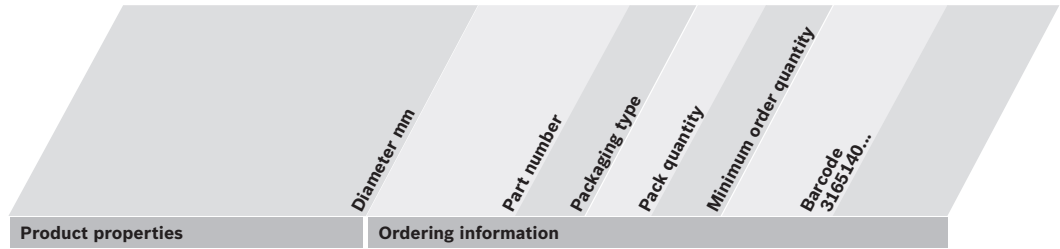
 <p>27-piece fixing set Special design for concrete and hard stone.</p>	15	2 607 000 744	C0a	27	1	107945
 <p>6-piece fixing set Special design for natural and artificial stone.</p>	20	2 607 000 745	C0a	6	1	107952

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



### Wall plug sets



50-piece wall plug set  
Special design for concrete and hard stone.

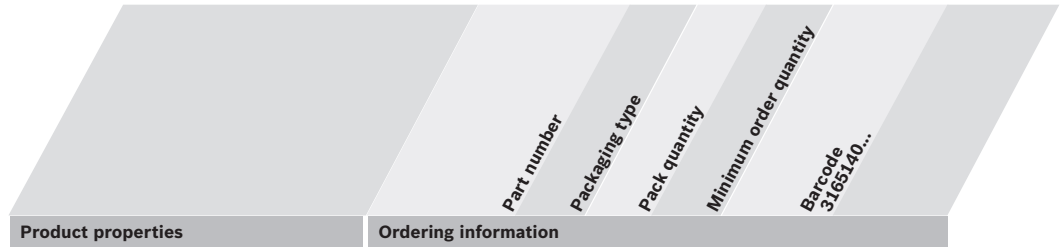
<b>15</b>	<b>2 607 000 746</b>	C0a	50	1	107969
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25-piece wall plug set  
Special design for natural and artificial stone.

<b>20</b>	<b>2 607 000 747</b>	C0a	25	1	107976
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### Quick fit column



Quick fit column for drill stands  
For easy fitting of the drill stand by clamping between floor and ceiling or between two walls.  
Fitting width: from 1.7 m to 3.0 m  
**Appropriate for** S 500; S 500 A Professional

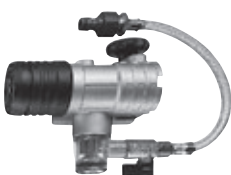
<b>2 608 598 111</b>	C0a	1	1	107983
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### Vacuum set, flushing head and dust extraction head



1-piece vacuum set  
Consisting of: suction spout with rubber seal, three-way ball valve for rapid venting of the vacuum disc, rubber seal for vacuum base  
**Appropriate for** S 500; S 500 A Professional

<b>2 609 390 314</b>	C0a	1	1	127998
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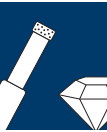


Flushing head  
**Suitable for** wet drilling with Bosch Diamond Drilling System GDB 1600 WE Professional (SDS-DI version manufactured in or before 2004)  
Flushing head for GDB 1600 WE Professional with G 1/2" / 1 1/4" UNC fitting  
Spare part no. 3.607.031.573

<b>2 609 390 317</b>	C0a	1	1	139687
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Pack quantity  
(Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



## Vacuum set, flushing head and dust extraction head

Product properties	Ordering information
	Part number Packaging type Pack quantity Minimum order quantity Barcode 3165140...



Dust extraction head

**Suitable for** dry drilling with Bosch Diamond Drilling System GDB 1600 DE; GDB 1600 WE Professional (SDS-DI version manufactured in or before 2004)  
 Dust extraction head for GDB 1600 DE; GDB 1600 WE Professional with R 1/2" / 1 1/4" UNC fitting  
 Spare part no. 3.607.031.574

2 609 390 318	C0a	1	1	139694
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Dust extraction outlet

**Suitable for** diamond dry core cutters with G 1/2" BSP connection

2 609 390 380	C0a	1	1	230629	*
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\* Only available in FR; GB; GR; IT

## Auxiliary handle and transport wheels



Auxiliary handle for Bosch diamond drills

**Appropriate for** GDB 1600 DE; GDB 1600 WE Professional

2 609 390 316	C0a	1	1	139670
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Transport wheels

**Suitable for** easy transportation of the Bosch Drill Stands S 500 or S 500 A Professional

2 609 390 309	C0a	1	1	107914
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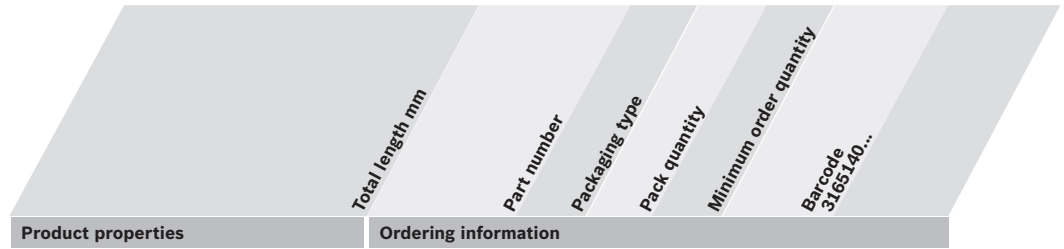
## Accessories for diamond core cutters



Ejector drift

2 608 597 923	C0a	1	1	230575
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## Pilot drill bit



Product properties	Ordering information					
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Pilot drill bit for short diamond dry core cutters

	200	2 608 597 921	C0a	1	1	230551
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Pilot drill bit for short diamond dry core cutters  
For use with dust extraction outlet

	300	2 608 597 922	C0a	1	1	230568
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# Diamond wet drill bits and holesaws

## Diamond for Hard Ceramics

No tiles are too hard

**Special side holes**  
for easy removal  
of material pieces

**Thin cutting edge**  
for fast, clean cuts

**Power-Change adapter**  
for fast and safe attachment  
and release of the holesaw,  
with just one click

**Diamond coating**  
for a long life in the  
hardest tiles

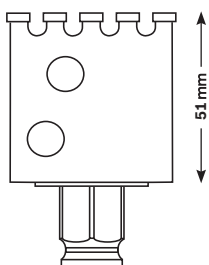


**Scope of range:**  
19 to 83 mm diameter

### Diamond holesaws Diamond for Hard Ceramics



- ▶ The cutting quality depends on the correct speed and the coolant used (see operating instructions).
- ▶ **Note:** Drill without impact. Always work with water cooling. Only work with cordless drills.

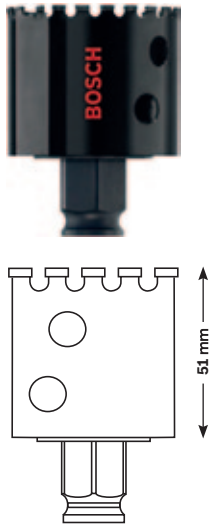


Diameter mm	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
19	3/4	2 608 580 301	PC1b	1	1	488990
20	25/32	2 608 580 302	PC1b	1	1	489003
22	7/8	2 608 580 303	PC1b	1	1	489010

Pack quantity  
(Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Diamond holesaws Diamond for Hard Ceramics



Product properties		Ordering information					
Diameter mm	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...	
25	1	2 608 580 304	PC1b	1	1	489027	
29	1 1/8	2 608 580 305	PC1b	1	1	489034	
32	1 1/4	2 608 580 306	PC1b	1	1	489041	
35	1 3/8	2 608 580 307	PC1b	1	1	489058	
38	1 1/2	2 608 580 308	PC1b	1	1	489065	
41	1 5/8	2 608 580 394	PC1b	1	1	515160	
44	1 3/4	2 608 580 309	PC1b	1	1	489072	
51	2	2 608 580 310	PC1b	1	1	489089	
54	2 1/8	2 608 580 311	PC1b	1	1	489096	
57	2 1/4	2 608 580 312	PC1b	1	1	489102	
60	2 3/8	2 608 580 313	PC1b	1	1	489119	
64	2 1/2	2 608 580 314	PC1b	1	1	489126	
65	2 9/16	2 608 580 315	PC1b	1	1	489133	
67	2 5/8	2 608 580 316	PC1b	1	1	489157	
68	2 11/16	2 608 580 317	PC1b	1	1	489164	
70	2 3/4	2 608 580 318	PC1b	1	1	489171	
76	3	2 608 580 319	PC1b	1	1	489188	
79	3 1/8	2 608 580 320	PC1b	1	1	489195	
83	3 1/4	2 608 580 321	PC1b	1	1	489201	

### Diamond wet drill bits Diamond for Hard Ceramics

- ▶ **Suitable for** soft wall tiles through to very hard floor tiles such as fine stoneware.
- ▶ **Note:** Drill without impact. Always work with water cooling. Only work with cordless drills.



Product properties		Ordering information				
Diameter (D) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3163140...	
5	2 608 550 605	P1a	1	1	495721	
6	2 608 550 606	P1a	1	1	495738	
7	2 608 550 607	P1a	1	1	495745	
8	2 608 550 608	P1a	1	1	495752	
10	2 608 550 609	P1a	1	1	495769	
12	2 608 550 610	P1a	1	1	495776	
14	2 608 550 611	P1a	1	1	495783	

● Pack quantity (Pieces per pack)

☐ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Accessories for diamond holesaw **Diamond for Hard Ceramics**

Product properties	Ordering information					
	Diameter mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...



Power-Change adapter with 8 mm hex shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.

	14-210	<b>2 608 584 844</b>	PC1b	1	1	429245
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Power-Change adapter Heavy Duty with 11 mm hex shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.

	14-210	<b>2 608 580 095</b>	PC1b	1	1	469500
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Power-Change adapter with SDS-plus shank. For holesaw diameters of 14-210 mm. Without pilot drill bit.

	14-210	<b>2 608 584 845</b>	PC1b	1	1	429252
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### Robust Line diamond wet drill bit set **Diamond for Hard Ceramics**

- ▶ **Suitable for** soft wall tiles through to very hard floor tiles such as fine stoneware.
- ▶ **Note:** Drill without impact. Always work with water cooling. Only work with cordless drills.



Set size A:  
156.5 x 69.5 x 23 mm

Product properties	Ordering information					
	Diameter mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...

4-piece Robust Line diamond wet drill bit set

	6.0	<b>2 607 019 880</b>	P1k	4	1	495790
	8.0					
	10.0					
	14.0					
	5.0	<b>2 607 019 881</b>	P1k	4	1	495806
	6.0					
	7.0					
	8.0					

● Pack quantity  
(Pieces per pack)

☐ Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

**Accessories for diamond wet drill bits and diamond holesaws**



Product properties	Ordering information				
	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode
Centring aid for diamond drill bits	<b>2 608 598 142</b>	PC1a	1	1	495813



Centring aid for diamond wet drill bits and holesaws	<b>2 608 580 327</b>	C1a	1	1	489683
--	----------------------	-----	---	---	--------



Pressurised water bottle For water cooling of the diamond wet drill bits and holesaws max. filling volume 0.9 l Including hose (1.8 m long)	<b>2 608 190 048</b>	C1a	1	1	495820
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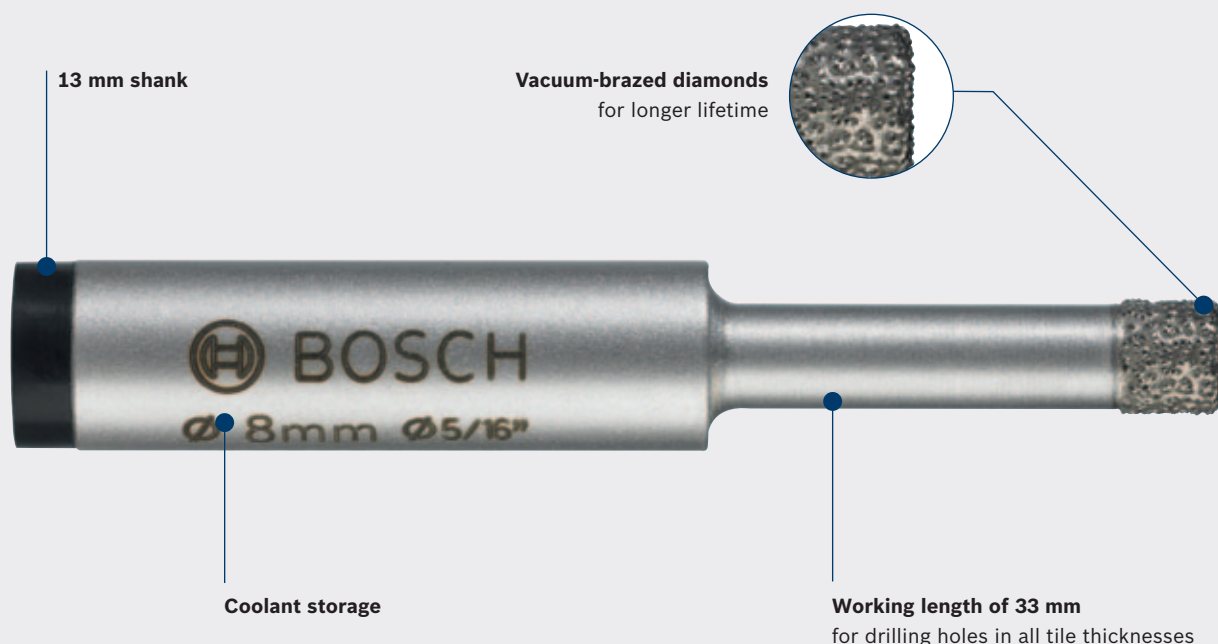
Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



# Diamond dry drill bits and cutters

## Easy Dry diamond drill bits for outstanding drilling results



### Diamond drill bits Easy Dry

best **Ceramic**

- ▶ **Suitable for** soft wall tiles through to very hard floor tiles such as fine stoneware.
- ▶ For use in cordless screwdrivers and drills with **13 mm chuck**.
- ▶ **Note:** Drill without impact. Optimum speed: 1500 rpm.



Product properties			Ordering information					
Diameter (D) mm	Diameter (D) inch	Working length (L1) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
6	15/64	33	2 608 587 139	P1p	1	1	577915	
7	9/32	33	2 608 587 140	P1p	1	1	577922	
8	5/16	33	2 608 587 141	P1p	1	1	577939	
10	25/64	33	2 608 587 142	P1p	1	1	577946	
12	15/32	33	2 608 587 143	P1p	1	1	577953	
14	9/16	33	2 608 587 144	P1p	1	1	577960	

• Pack quantity (Pieces per pack)

• Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.



### Robust Line diamond drill bit set Easy Dry


best  Ceramic

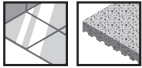


Set size A:  
156.5 x 69.5 x 23 mm

Product properties		Ordering information					
3-piece diamond cutter set							
6.0	33	2 608 587 145	P1k	3	1	577977	
8.0							
10.0							


### Diamond dry drill bit Standard for Ceramic


- standard  Ceramic
- ▶ **Suitable for** soft wall tiles through to very hard floor tiles such as fine stoneware.
  - ▶ Suitable for use in cordless screwdrivers and drills.
  - ▶ **Note:** drill without impact. Optimum speed: 1500 rpm.



Product properties		Ordering information					
Diameter (D) mm	Diameter (D) inch	Working length (L1) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
6	15/64	33	2 608 580 890*	PC1d	1	1	713894
7	9/32	33	2 608 580 891*	PC1d	1	1	713900
8	5/16	33	2 608 580 892*	PC1d	1	1	713917
10	25/64	33	2 608 580 893*	PC1d	1	1	713924
12	15/32	33	2 608 580 894*	PC1d	1	1	713931
14	9/16	33	2 608 580 895*	PC1d	1	1	713948
16	5/8	33	2 608 580 896*	PC1d	1	1	713955

\* available from March 2014

 Pack quantity  
(Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

# Dry Speed diamond cutters

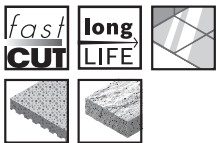
for considerably higher drilling speed and longer lifetime



## Diamond cutters Dry Speed

best for **Ceramic**

- ▶ Suitable for soft wall tiles through to very hard floor tiles and natural stone.
- ▶ For use on angle grinders.



Diameter (D) mm		Diameter (D) inch	Working length (L1) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
Product properties			Ordering information					
6	15/64	33	2 608 580 898*	P1h	1	1	713979	
7	9/32	33	2 608 580 899*	P1h	1	1	713986	
8	5/16	33	2 608 580 900*	P1h	1	1	713993	
10	25/64	33	2 608 580 901*	P1h	1	1	714006	
12	15/32	33	2 608 580 902*	P1h	1	1	714013	
14	9/16	30	2 608 587 113	P1h	1	1	577656	
16	5/8	30	2 608 587 114	P1h	1	1	577663	
20	25/32	35	2 608 587 115	P1h	1	1	577670	
22	7/8	35	2 608 587 116	P1h	1	1	577687	
25	1	35	2 608 587 117	P1h	1	1	577694	
27	1 1/16	35	2 608 587 118	P1h	1	1	577700	



\* available from March 2014

Pack quantity (Pieces per pack)

Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Diamond cutters Dry Speed



Diameter (D) mm		Diameter (D) inch		Working length (L1) mm		Part number		Packaging type		Pack quantity		Minimum order quantity		Barcode 3165140...	
Product properties				Ordering information											
30	1 3/16	35	2 608 587 119	P1h	1	1	577717								
32	1 1/4	35	2 608 587 120	P1h	1	1	577724								
35	1 3/8	35	2 608 587 121	P1h	1	1	577731								
38	1 1/2	35	2 608 587 122	P1h	1	1	577748								
40	1 9/16	35	2 608 587 123	P1h	1	1	577755								
45	1 49/64	35	2 608 587 124	P1h	1	1	577762								
51	2	35	2 608 587 125	P1h	1	1	577779								
55	2 11/64	35	2 608 587 126	P1h	1	1	577786								
57	2 1/4	35	2 608 587 127	P1h	1	1	577793								
60	2 3/8	35	2 608 587 128	P1h	1	1	577809								
65	2 9/16	35	2 608 587 129	P1h	1	1	577816								
67	2 5/8	35	2 608 587 130	P1h	1	1	577823								
68	2 11/16	35	2 608 587 131	P1h	1	1	577830								
70	2 3/4	35	2 608 587 132	P1h	1	1	577847								
75	2 61/64	35	2 608 587 133	P1h	1	1	577854								
80	3 5/32	35	2 608 587 134	P1h	1	1	577861								
83	3 1/4	35	2 608 587 135	P1h	1	1	577878								

### Diamond cutter set Dry Speed


best  Ceramic




Diameter mm		Working length mm		Part number		Packaging type		Pack quantity		Minimum order quantity		Barcode 3165140...		
Product properties				Ordering information										
3-piece diamond cutter set Including 19 mm spanner														
14.0		30	2 608 587 136	U0	3	1	577885							
25.0		35												
35.0														



4-piece diamond cutter set Including 19 mm spanner													
25.0		35	2 608 587 137	U0	4	1	577892						
35.0													
45.0													
51.0													

 Pack quantity  
(Pieces per pack)

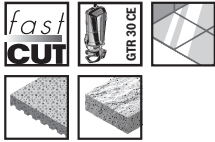
 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

# Diamond dry drill bits and router bits for GTR 30 CE Professional

## Diamond dry drill bits Best for Ceramic

best  **Ceramic**

- ▶ **Appropriate for** GTR 30 CE Professional.
- ▶ **Suitable for** soft wall tiles through to very hard floor tiles and natural stone.

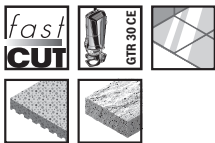


Product properties					Ordering information					
Diameter (D) mm	Diameter (D) inch	Shank mm	Shank inch	Working length (L) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
6	15/64	6.3	1/4	35	<b>2 608 587 155</b>	P1a	1	1	587686	
8	5/16	6.3	1/4	35	<b>2 608 587 156</b>	P1a	1	1	592734	
12	15/32	6.3	1/4	35	<b>2 608 620 211</b>	P1a	1	1	582018	
15	19/32	6.3	1/4	35	<b>2 608 620 212</b>	P1a	1	1	582025	
21	7/8	6.3	1/4	35	<b>2 608 620 213</b>	P1a	1	1	582032	
25	1	6.3	1/4	35	<b>2 608 620 214</b>	P1a	1	1	582049	
30	1 3/16	6.3	1/4	35	<b>2 608 620 215</b>	P1a	1	1	582056	
35	1 3/8	6.3	1/4	35	<b>2 608 620 216</b>	P1a	1	1	582063	


## Diamond router bit Best for Ceramic


best  **Ceramic**

- ▶ **Appropriate for** GTR 30 CE Professional.
- ▶ **Suitable for** soft wall tiles through to hard floor tiles.



Product properties				Ordering information					
Shank mm	Shank inch	Diameter (D) mm	Working length (L) mm	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...	
6.35	1/4	7.4	35	<b>2 608 620 217</b>	P1a	1	1	582070	

 Pack quantity (Pieces per pack)

 Minimum order quantity. The minimum order quantity is a fixed quantity of packs. Orders are carried out only in multiples of the minimum order quantity.

### Carbide router bit



- ▶ **Appropriate for** GTR 30 CE Professional.
- ▶ **Suitable for** soft wall tiles.



Product properties				Ordering information				
Diameter (D) mm	Working length (L) mm	Shank mm	Shank inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
4	25	4	5/32	2 608 620 218	P1a	1	1	582087

### Accessories for diamond dry drill bits and router bits, carbide router bits



Collet  
**Appropriate for** GTR 30 CE Professional

Diameter mm	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
4	5/32	2 608 620 219	PC1b	1	1	582094



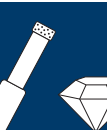
Collet  
**Appropriate for** GTR 30 CE Professional

Diameter mm	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
6.3	1/4	2 608 620 220	PC1b	1	1	582100



Dust extraction hose  
**Appropriate for** GTR 30 CE Professional

Diameter mm	Length [m]	Diameter inch	Part number	Packaging type	Pack quantity	Minimum order quantity	Barcode 3165140...
35 50	1.35	1 3/8 2	2 607 002 626	C1a	1	1	582001



# Part number index

Part number	Page	MOQ*	Part number	Page	MOQ*	Part number	Page	MOQ*	Part number	Page	MOQ*
1 603 340 031	32	1	2 608 580 327	95	1	2 608 587 120	99	1	2 608 598 126	86	1
2 600 116 053	76	1	2 608 580 394	93	1	2 608 587 121	99	1	2 608 598 127	86	1
2 600 116 054	76	1	2 608 580 542	75	1	2 608 587 122	99	1	2 608 598 128	87	1
2 600 116 055	76	1	2 608 580 543	75	1	2 608 587 123	99	1	2 608 598 142	95	1
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2 600 116 059	77	1	2 608 580 547	75	1	2 608 587 127	99	1	2 608 598 146	87	1
2 600 116 060	77	1	2 608 580 548	75	1	2 608 587 128	99	1	2 608 598 147	87	1
2 600 116 061	77	1	2 608 580 549	75	1	2 608 587 129	99	1	2 608 598 150	86	1
2 600 116 062	77	1	2 608 580 550	75	1	2 608 587 130	99	1	2 608 598 151	86	1
2 600 116 063	77	1	2 608 580 551	76	1	2 608 587 131	99	1	2 608 598 153	86	1
2 600 116 064	77	1	2 608 580 552	76	1	2 608 587 132	99	1	2 608 600 258	63	1
2 600 116 065	77	1	2 608 580 553	76	1	2 608 587 133	99	1	2 608 600 259	59	1
2 600 116 066	77	1	2 608 580 554	76	1	2 608 587 134	99	1	2 608 600 260	62	1
2 600 116 067	77	1	2 608 580 555	76	1	2 608 587 135	99	1	2 608 600 261	63	1
2 600 116 068	77	1	2 608 580 556	76	1	2 608 587 136	99	1	2 608 600 856	15	1
2 600 116 069	77	1	2 608 580 557	76	1	2 608 587 137	99	1	2 608 602 191	26	1
2 600 116 070	77	1	2 608 580 558	76	1	2 608 587 139	96	1	2 608 602 192	26	1
2 600 116 071	79	1	2 608 580 559	76	1	2 608 587 140	96	1	2 608 602 193	26	1
2 600 116 072	79	1	2 608 580 560	76	1	2 608 587 141	96	1	2 608 602 194	26	1
2 600 116 073	79	1	2 608 580 561	76	1	2 608 587 142	96	1	2 608 602 195	26	1
2 600 116 074	79	1	2 608 580 562	76	1	2 608 587 143	96	1	2 608 602 196	21	1
2 600 116 075	79	1	2 608 580 563	76	1	2 608 587 144	96	1	2 608 602 197	21	1
2 600 116 076	79	1	2 608 580 564	76	1	2 608 587 145	97	1	2 608 602 198	21	1
2 600 116 077	79	1	2 608 580 565	76	1	2 608 587 155	100	1	2 608 602 199	21	1
2 600 116 078	79	1	2 608 580 566	76	1	2 608 587 156	100	1	2 608 602 200	21	1
2 600 116 081	84	1	2 608 580 567	76	1	2 608 587 313	80	1	2 608 602 201	16	1
2 600 116 082	79	1	2 608 580 568	76	1	2 608 587 314	80	1	2 608 602 202	16	1
2 607 000 744	88	1	2 608 580 569	76	1	2 608 587 315	80	1	2 608 602 203	16	1
2 607 000 745	88	1	2 608 580 570	76	1	2 608 587 316	80	1	2 608 602 204	16	1
2 607 000 746	89	1	2 608 580 571	76	1	2 608 587 317	80	1	2 608 602 205	16	1
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2 607 019 881	94	1	2 608 580 575	76	1	2 608 587 321	80	1	2 608 602 283	28	1
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2 608 550 079	84	1	2 608 580 581	76	1	2 608 587 327	80	1	2 608 602 396	26	1
2 608 550 140	85	1	2 608 580 582	76	1	2 608 587 328	80	1	2 608 602 397	26	1
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2 608 550 571	82	1	2 608 580 589	78	1	2 608 587 335	80	1	2 608 602 533	31	1
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2 608 550 606	93	1	2 608 580 595	79	1	2 608 587 341	80	1	2 608 602 539	35	1
2 608 550 607	93	1	2 608 580 864	86	1	2 608 587 342	80	1	2 608 602 540	35	1
2 608 550 608	93	1	2 608 580 865	86	1	2 608 587 343	80	1	2 608 602 541	35	1
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2 608 580 307	93	1	2 608 580 901	98	1	2 608 597 921	91	1	2 608 602 552	60	1
2 608 580 308	93	1	2 608 580 902	98	1	2 608 597 922	91	1	2 608 602 553	62	1
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2 608 580 311	93	1	2 608 584 777	84	1	2 608 598 043	85	1	2 608 602 556	21	1
2 608 580 312	93	1	2 608 584 844	94	1	2 608 598 044	87	1	2 608 602 557	21	1
2 608 580 313	93	1	2 608 584 845	83, 94	1	2 608 598 045	87	1	2 608 602 558	21	1
2 608 580 314	93	1	2 608 587 007	81	1	2 608 598 109	84	1	2 608 602 559	21	1
2 608 580 315	93	1	2 608 587 113	98	1	2 608 598 110	84	1	2 608 602 560	39, 52	1
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\*Minimum Order Quantity

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\*Minimum Order Quantity



# Date of production or packing

## Encrypted month codes

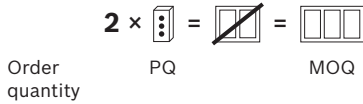
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<b>March</b>	583	683	783	883	983	003	103	203	303	419	519
<b>April</b>	584	684	784	884	984	004	104	204	304	420	520
<b>May</b>	585	685	785	885	985	005	105	205	305	453	553
<b>June</b>	586	686	786	886	986	006	106	206	306	454	554
<b>July</b>	587	687	787	887	987	007	107	207	307	455	555
<b>August</b>	588	688	788	888	988	008	108	208	308	456	556
<b>September</b>	589	689	789	889	989	009	109	209	309	457	557
<b>October</b>	590	690	790	890	990	010	110	210	310	458	558
<b>November</b>	591	691	791	891	991	011	111	211	311	459	559
<b>December</b>	592	692	792	892	992	012	112	212	312	460	560



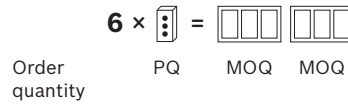
# The Bosch ordering and packaging control system

The ordering and packaging control system makes it easier to order the right amount and find the packaging type at a glance.

Order quantities are rounded up to the minimum order quantity.



Order quantities must be a multiple of the minimum order quantity: 3, 6, 9 ...



**Example:**

**Step 1:** The packaging type for each part number can be found on the product pages:

Ordering information

Part number	Packaging type	Pack quantity	Minimum order quantity 1	Barcode 3163140...
2 608 585 780	P1p	1	1	511421
2 608 585 781	P1p	1	1	511438

**Step 2:** An illustration of the corresponding packaging type and specifications about the type of suspension and form of the packaging can be found on the back cover.



**P1p** Watchbox with Euro hole

**P2p** Watchbox with other type of suspension

**Step 3:** What is the structure of a packaging type code?



1. There are six different material groups which are identified by the initial letter in the English packaging code:

- Packaging made of paper, cardboard or corrugated board (**C**ardboard)
- Plastic packaging (**P**lastic)
- Combined plastic/cardboard packaging (**P**lastic and **C**ardboard)
- Metal packaging (**M**etal)
- Unpacked product (**U**npacked)
- Wood packaging (**W**ood)

2. Each packaging has one of three different types of suspension:

- 0 without any type of suspension
- 1 with Euro hole
- 2 other type of suspension

3. In the six material groups, each form of packaging is identified by a lower case letter:

**C Packaging made of paper, cardboard or corrugated board**

- |                 |             |                      |
|-----------------|-------------|----------------------|
| a Box           | d Sleeve    | h Tube               |
| b Folded carton | e Hanger    | k Carton with sleeve |
| c Pocket        | f Paper bag |                      |

**P Plastic packaging**

- |                     |                  |            |
|---------------------|------------------|------------|
| a Box               | e Hanger         | n Sleeve   |
| b Bag               | f Shrink-wrapped | p Watchbox |
| c Pouch             | h Tube           |            |
| d Bag with tab card | k Cassette       |            |

**PC Combined plastic/cardboard packaging**

- |                   |                         |
|-------------------|-------------------------|
| a Blister         | c Shrink-wrapped carton |
| b Folding blister | d Tight Pack            |

**M Metal packaging**

- |            |           |
|------------|-----------|
| a Cassette | b Aerosol |
|------------|-----------|

**U Unpacked product**

No form specifications

**W Wood packaging**

- a Case

# Packaging

## that conveys clear information

Packaging made of paper, cardboard or corrugated board (**C**ardboard)



**C0a** Box without any type of suspension



**C1a** Box with Euro hole



**C2a** Box with other type of suspension



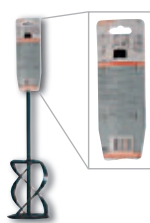
**C1b** Folded carton with Euro hole



**C1c** Pocket with Euro hole



**C1d** Sleeve with Euro hole



**C1e** Hanger with Euro hole



**C0f** Paper bag without any type of suspension



**C0h** Tube without any type of suspension



**C2h** Tube with other type of suspension



**C1k** Carton with sleeve and Euro hole

**Bosch only uses packaging that can be 100% recycled. An important step in protecting our environment.**

## Plastic packaging (Plastic)



**P0a** Box without any type of suspension



**P1a** Box with Euro hole

**P2a** Box with other type of suspension



**P0b** Bag without any type of suspension



**P1b** Bag with Euro hole



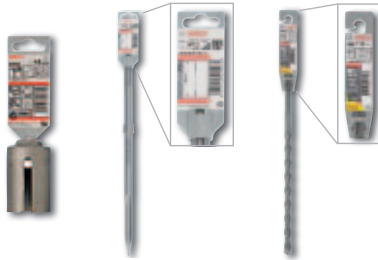
**P1c** Pouch with Euro hole



**P2c** Pouch with other type of suspension



**P1d** Bag with tab card and Euro hole



**P1e** Hanger with Euro hole

**P2e** Hanger with other type of suspension



**P0f** Shrink-wrapped without any type of suspension



**P1f** Shrink-wrapped with Euro hole



**P0h** Tube without any type of suspension

**P1h** Tube with Euro hole



**P1k** Cassette with Euro hole



**P0n** Sleeve without any type of suspension



**P1p** Watchbox with Euro hole



**P2p** Watchbox with other type of suspension



Combined plastic/cardboard packaging (**P**lastic and **C**ardboard)



**PC1a** Blister with Euro hole

**PC1b** Folding blister with Euro hole

**PC1c** Shrink-wrapped carton with Euro hole



**PC1d** Tight Pack with Euro hole

Metal packaging  
(**M**etal)

Unpacked product  
(**U**npacked)

Wood packaging  
(**W**ood)

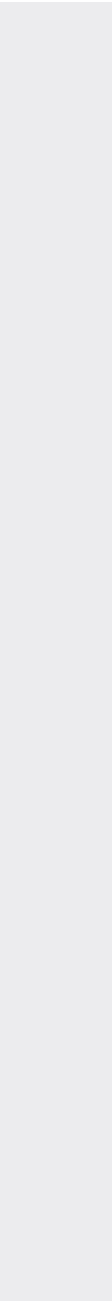
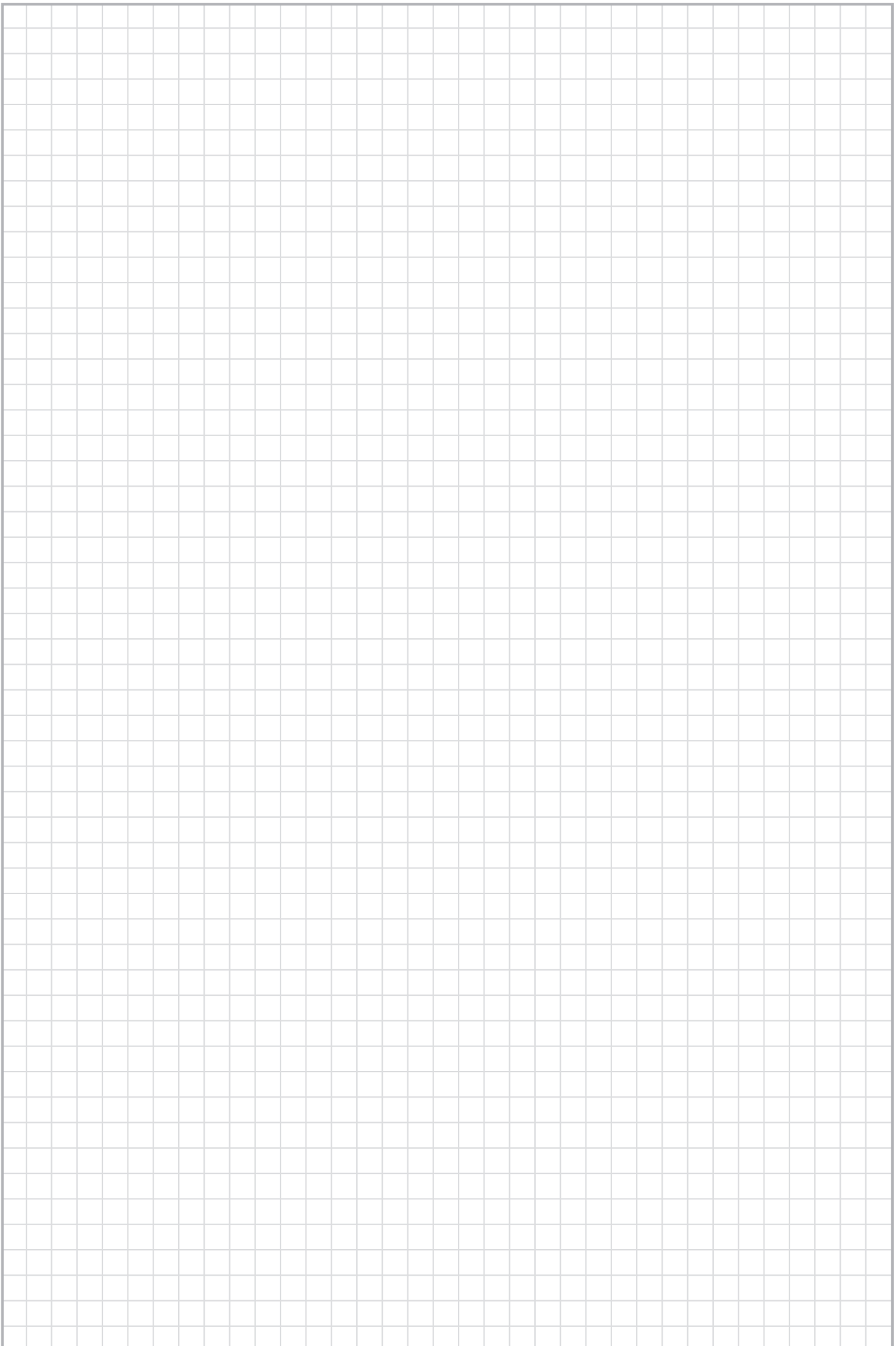


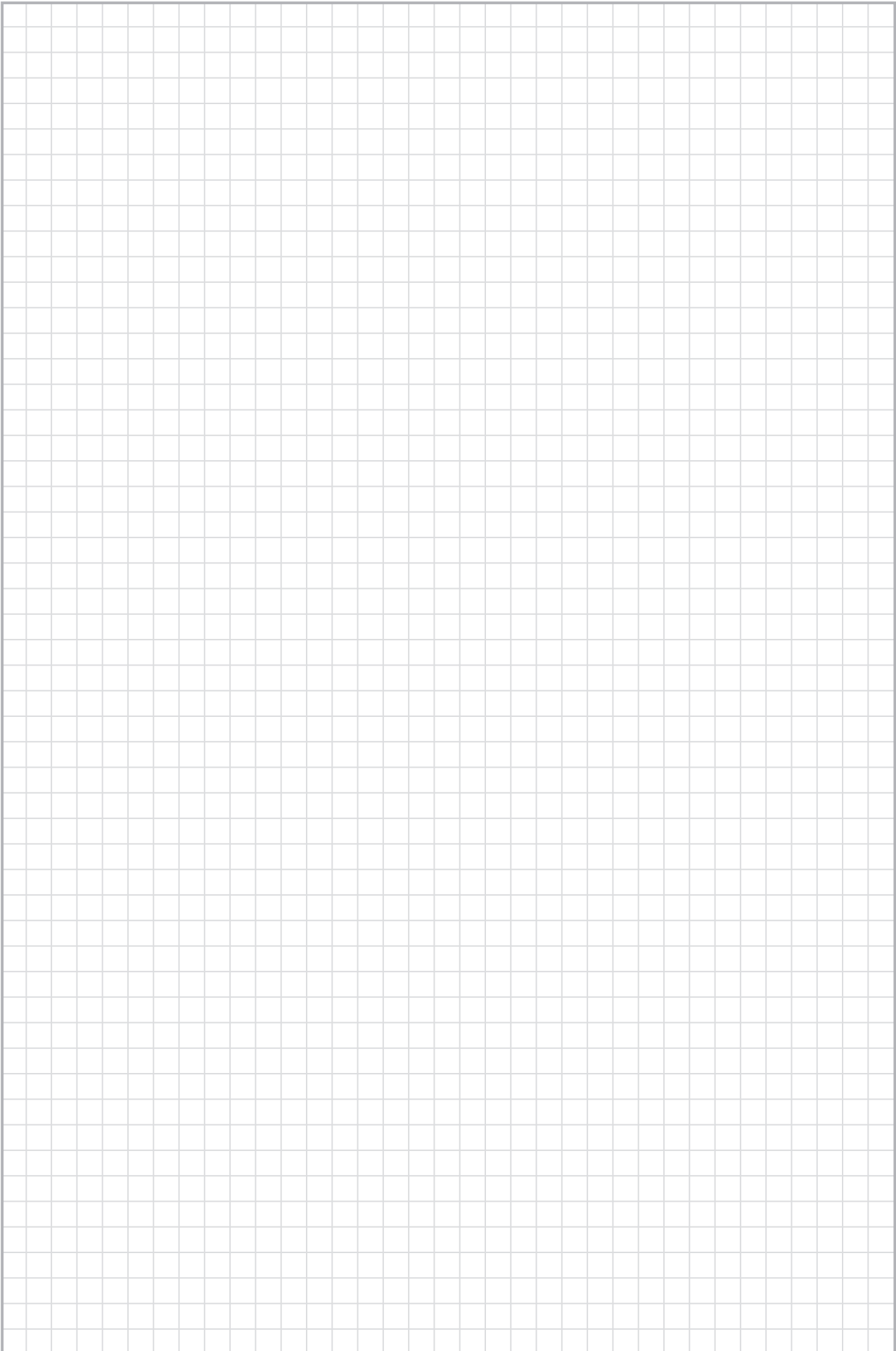
**M1a** Cassette with Euro hole

**U0** Without any type of suspension

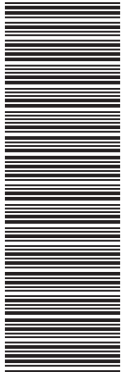
**W0a** Case without any type of suspension

**M0b** Aerosol without any type of suspension





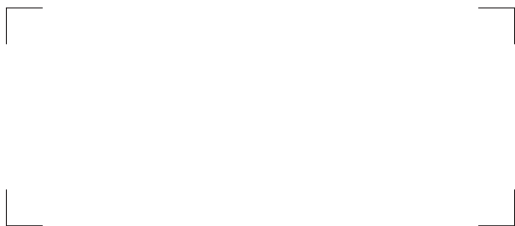




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**BOSCH**

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